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TOGETHER FOR BRIGHT FUTURE

Low Temp. Plasma

Prof. Mohammed Shihab

Physics Department



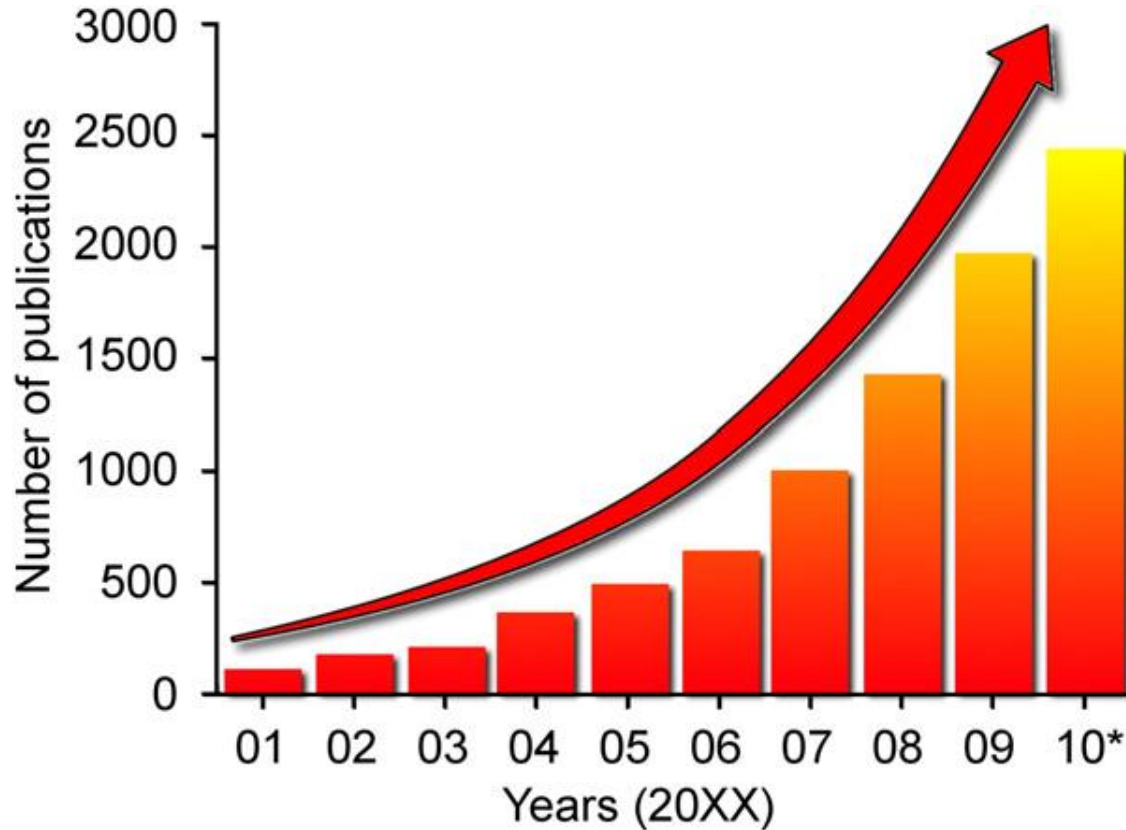
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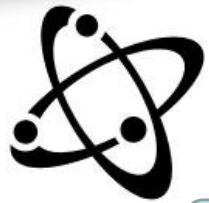
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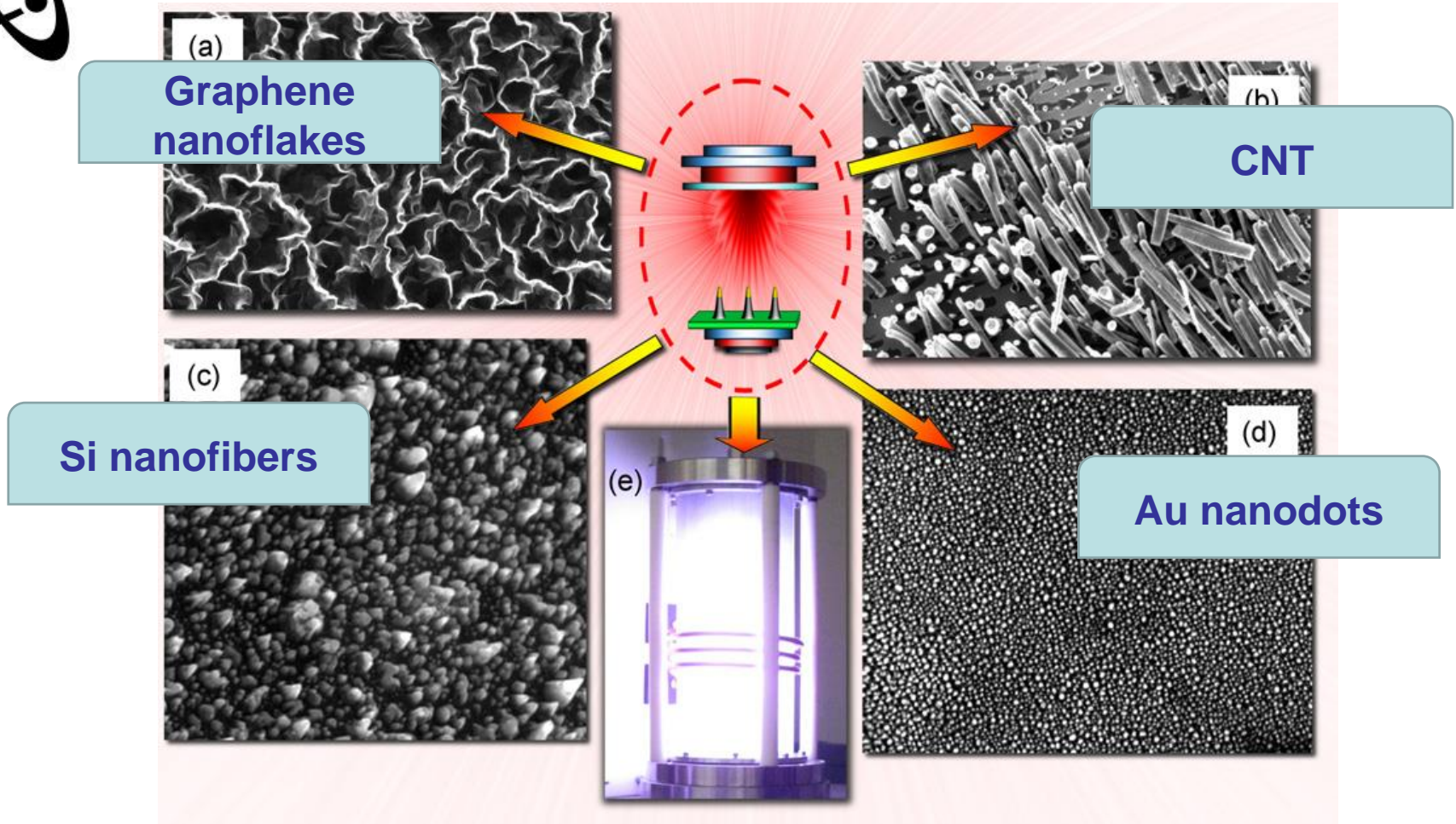
Nanotechnology



Han et al, J. Phys. D: Appl. Phys. 44 (2011) 174019



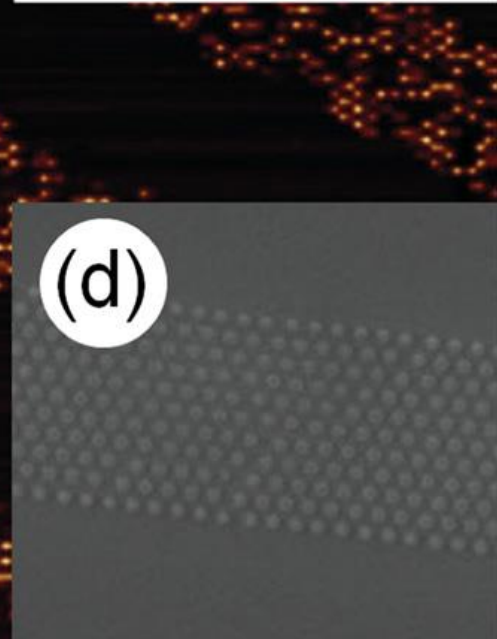
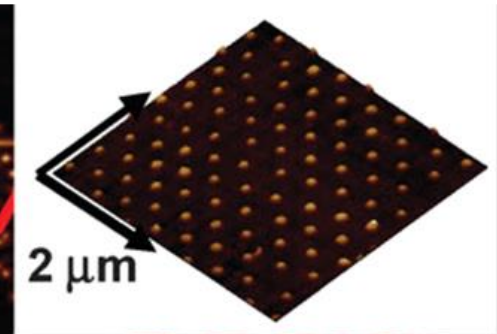
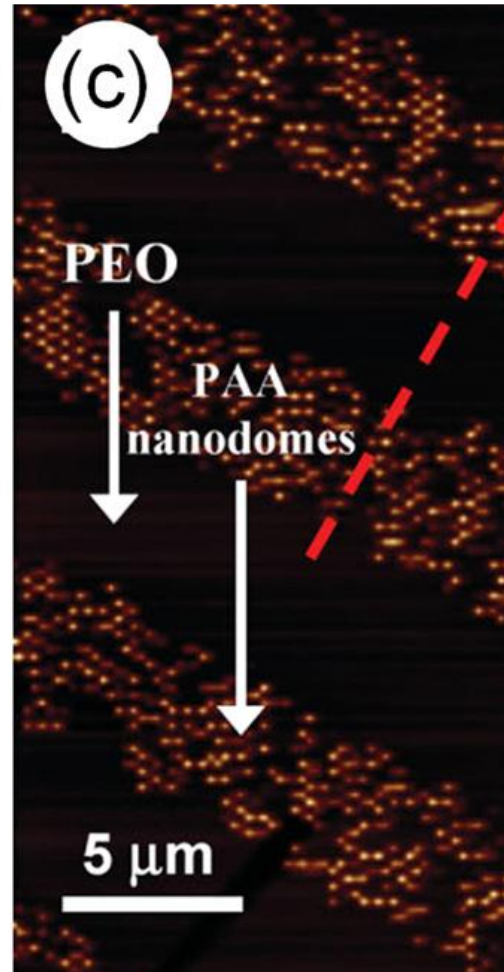
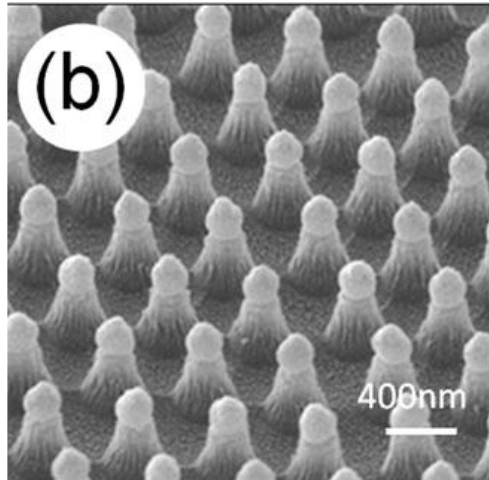
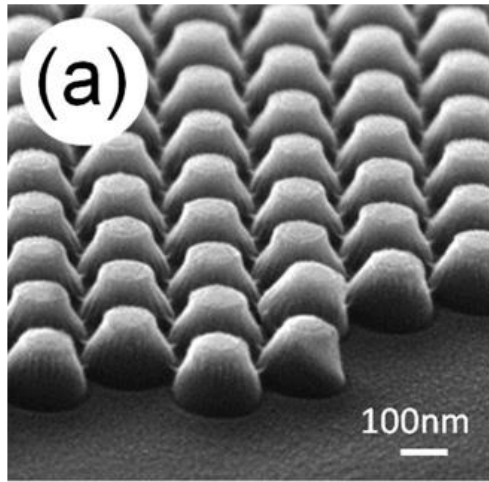
Plasma & Nanotechnology



Han et al, J. Phys. D: Appl. Phys. 44 (2011) 174019



Nano-Patterns



Ostrikov et al, J. Phys. D: Appl. Phys. 44 (2011) 174001



Good and fast Start

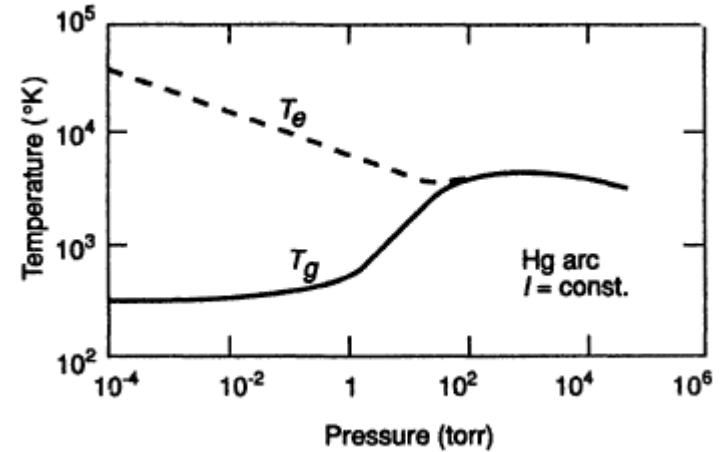
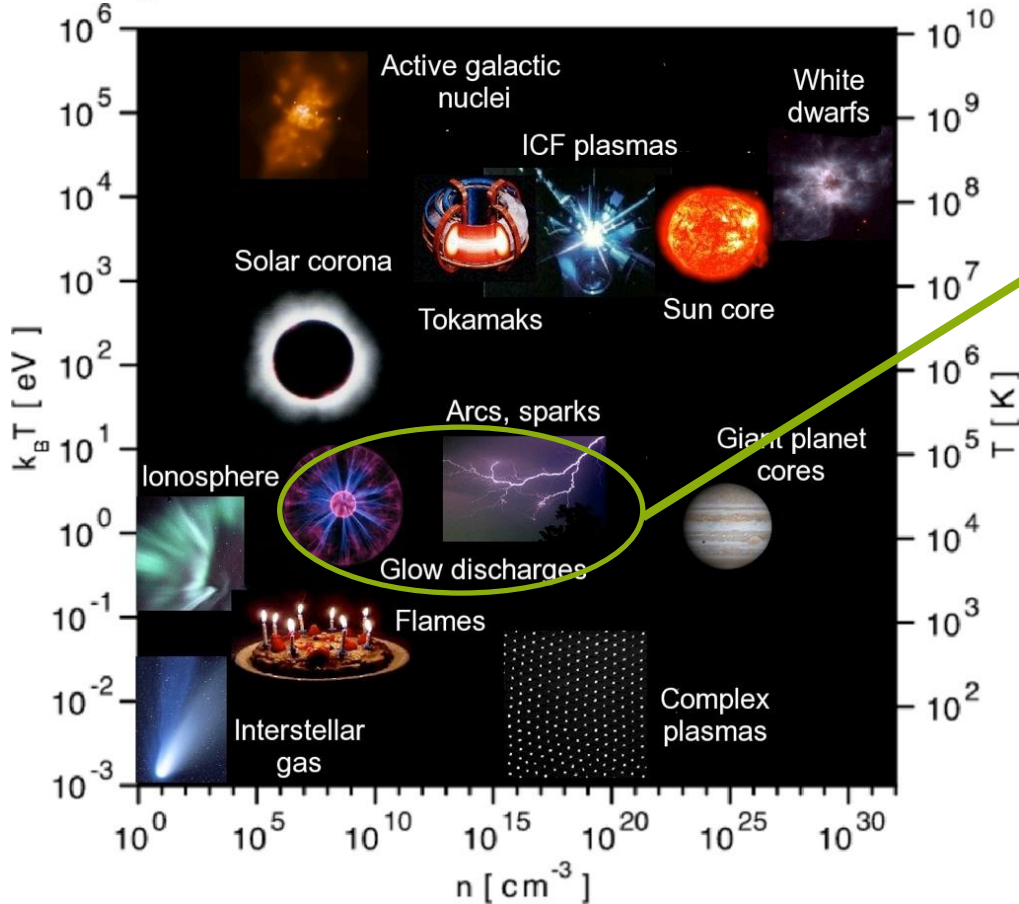
■ References:

- **PRINCIPLES OF PLASMA DISCHARGES AND MATERIALS PROCESSING, MICHAEL A. LIEBERMAN & ALLAN J. LICHTENBERG, John Wiley & Sons, Inc (2005).**
- **PHYSICS OF RADIO-FREQUENCY PLASMAS, PASCAL CHABERT & NICHOLAS BRAITHWAITE, Cambridge University Press (2011).**
- **Spacial issue „ Plasma and Nanotechnology“ : , J. Phys. D: Appl. Phys. 44 (2011)**



Low Temperature Plasma

- Low degree of ionization
- Neutral background 10^6 the ion and electron density
- Collisions with the background gas is dominant compared to electron ion collisions



- Non-equilibrium plasmas at low pressures

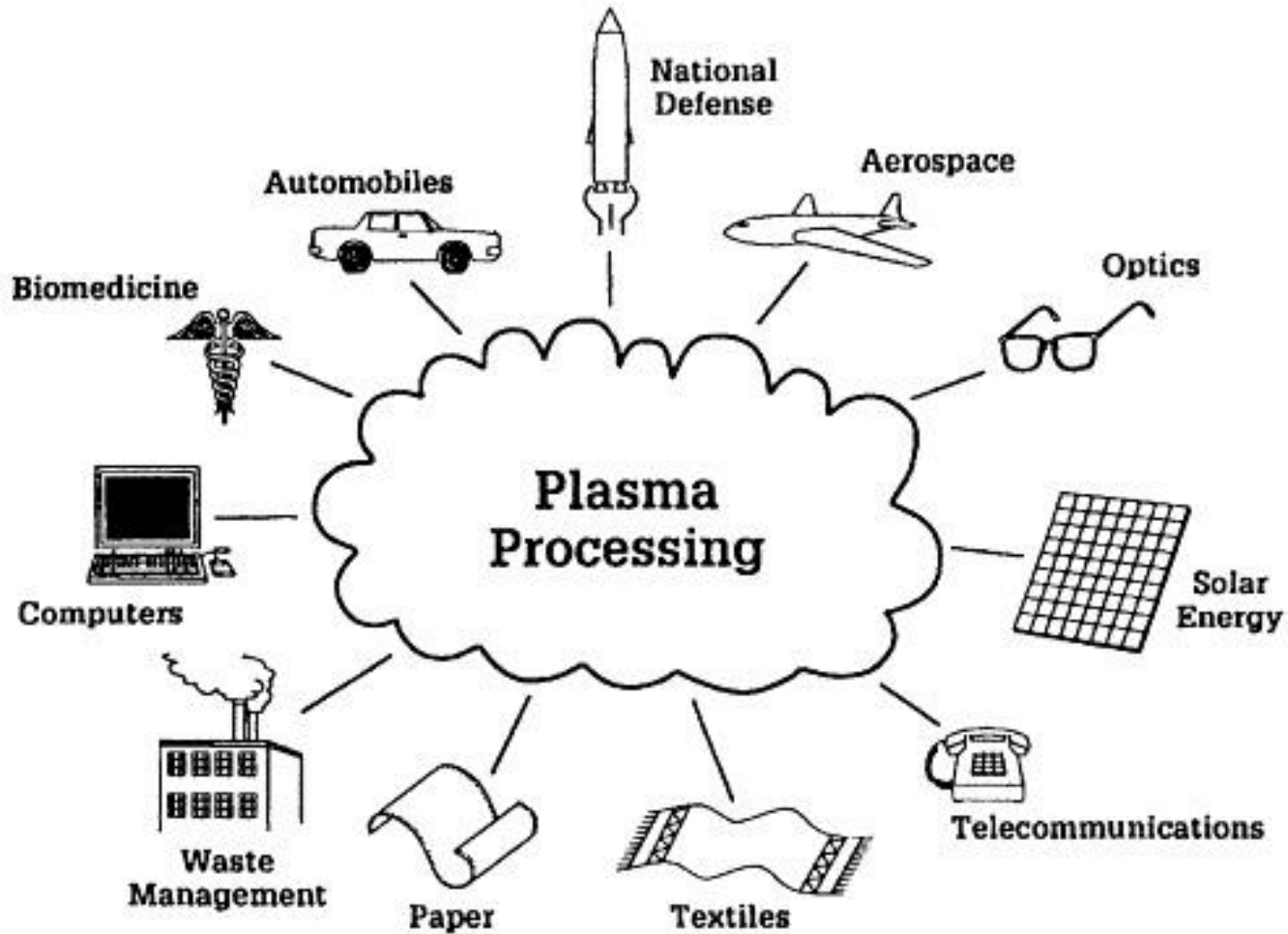
$$T_e = 11000 - 60000\text{K}$$

$$T_e = 1 - 5\text{eV}$$

$$T_i = 300\text{K}$$



Various applications





Is it really hot?



$$\Delta Q = \text{Mass} \times \text{specific heat} \times \text{Temperature difference}$$

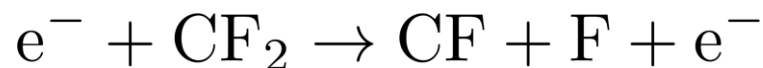


Plasma Chemistry I

- **Dissociation of feedstock gas into active neutral free radicals:**



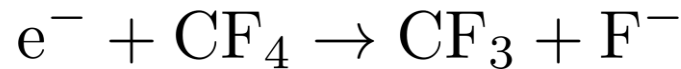
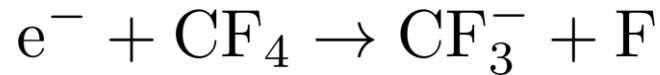
- **Dissociation of the free radicals**



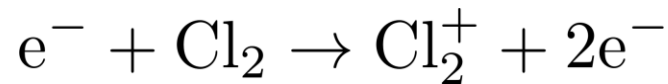


Plasma Chemistry II

- **Dissociative ionization and attachment:**



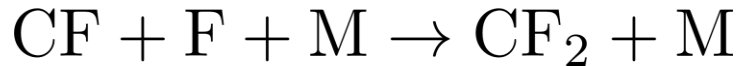
- **Chlorine discharge**





Plasma Chemistry III

- **Chemical reactions between neutrals in the presence of a third body**



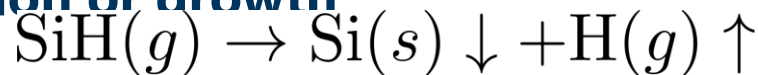
- **At the substrate**

- **Removal**



- **Etching** $\text{Cl}(g) + \text{SiCl}_3(s) \rightarrow \text{SiCl}_4(g) \uparrow$

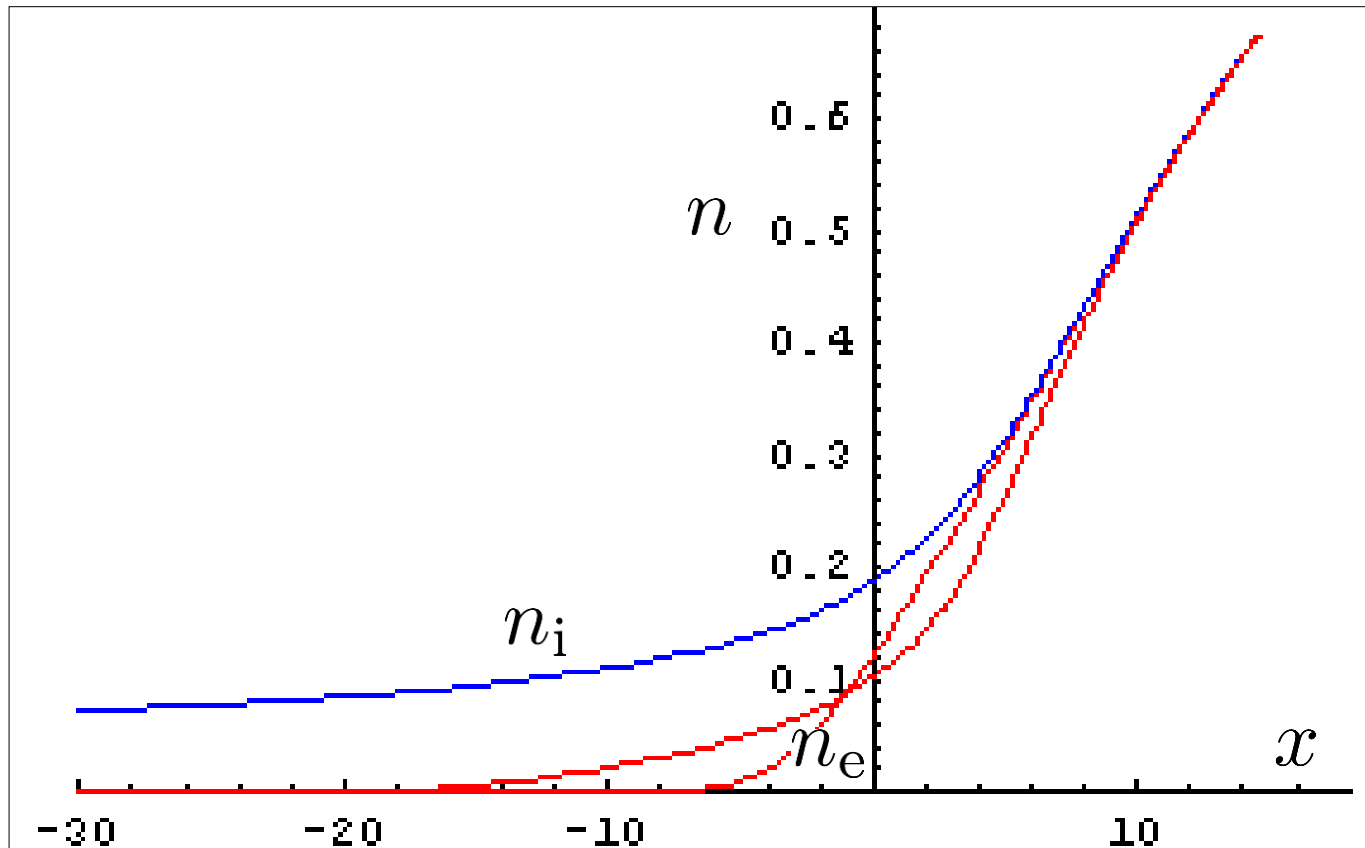
- **Deposition or growth**





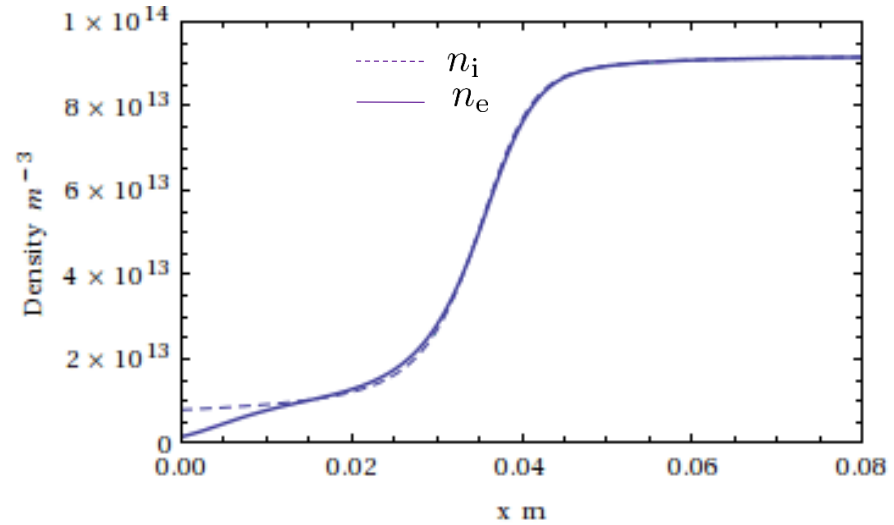
Plasma Sheaths

$$\omega_{pe} \gg \omega_{RF} \gg \omega_{pi}$$



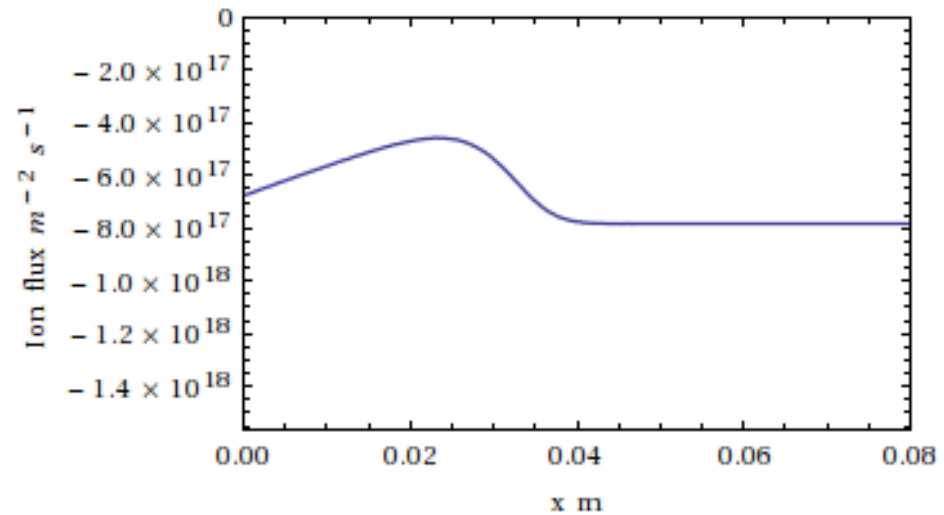


Ion Dynamics



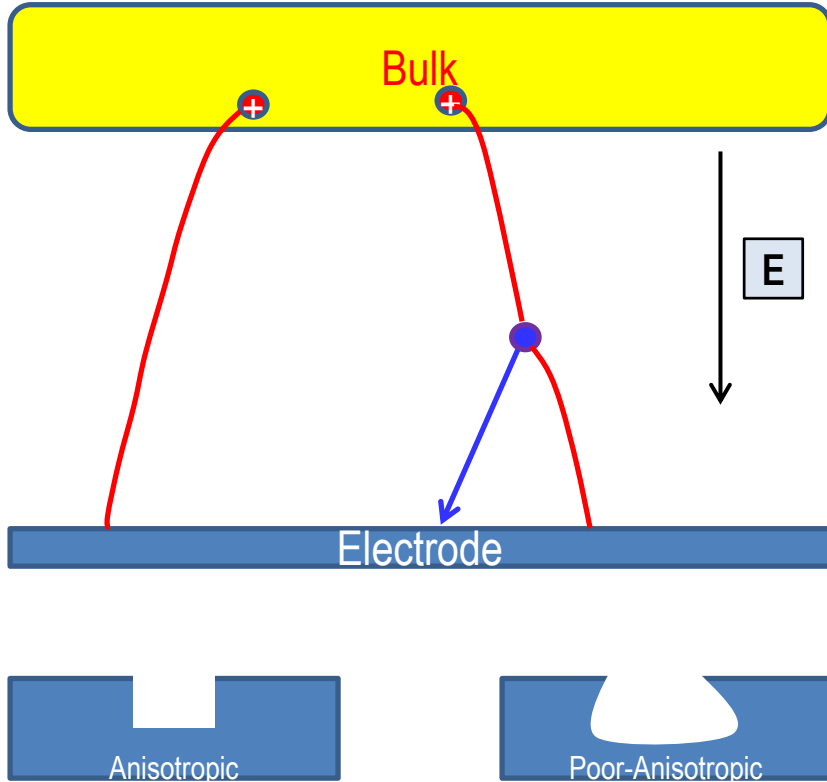
- The intermediate regime

$$\omega_{RF} \approx \omega_{pi}$$





Plasma Processing



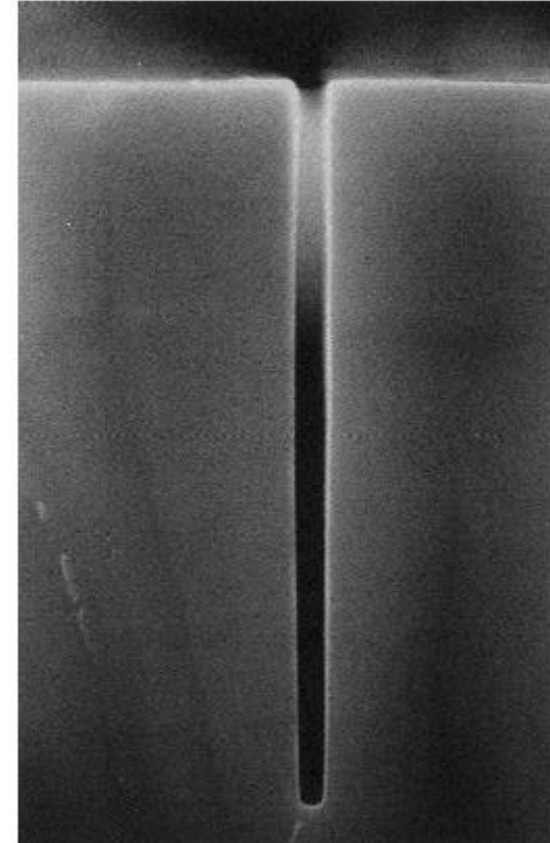
Intel



Plasma Etching

- **An etched profile with**
 - **0.5 micrometer (500 Nanometer) wide**
 - **4 micrometer (4000 nanometer)**
- **Such profiles are used for device isolation and charge storage capacitors.**

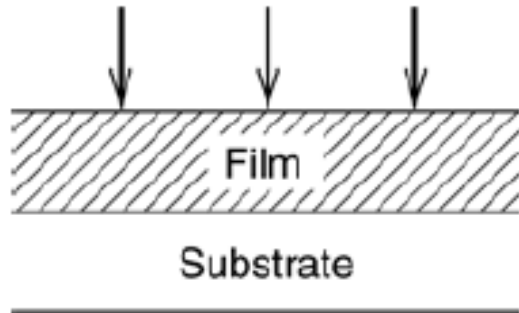
- **Human hair is 50-100 micrometer in diameter.**



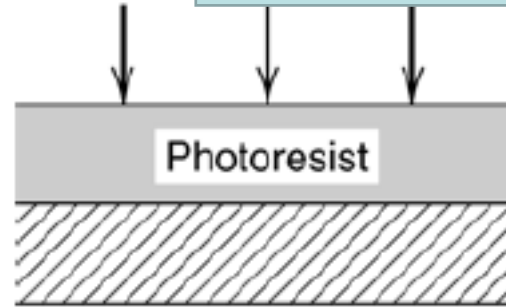


Plasma Etching steps I

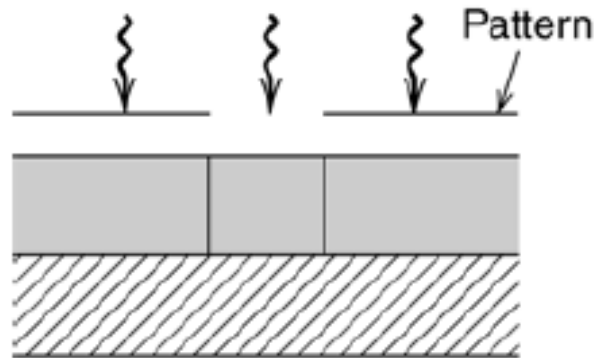
a) Metal Deposition



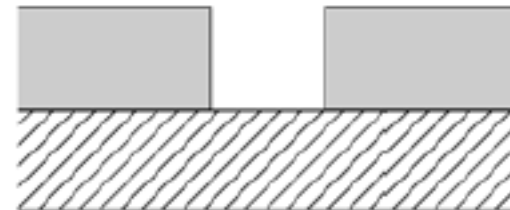
b) Photoresist deposition



c) Optical exposure through a pattern



d) Photoresist development



(c)

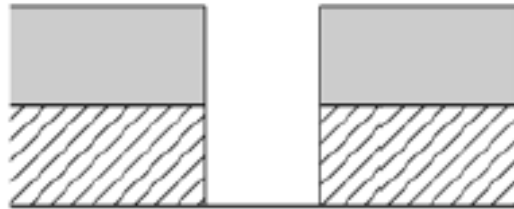
(d)



Plasma Etching steps II

e) Anisotropic etching

f) Photoresist removal



(e)



(f)

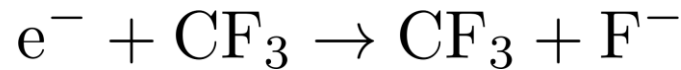
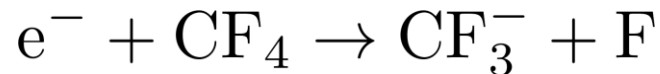
- **Process Selectivity:**
 - Depends on the plasma species
 - Energy threshold & energy activation



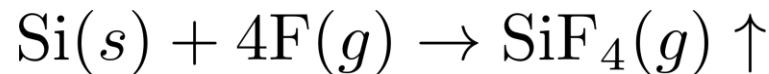
Wet and Dry etching

- **Carbon Floride (CF₄) does not react with Silicin (Si).**

- **Dissociative ionization and attachment:**



- **Wet etching**

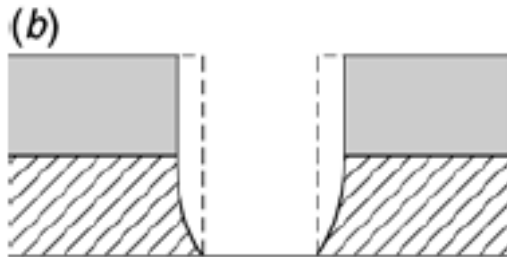
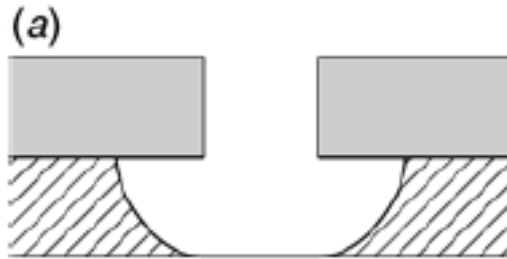


- **Dry etching: Accelerate CF₃⁺ toward the Silicon substrate**

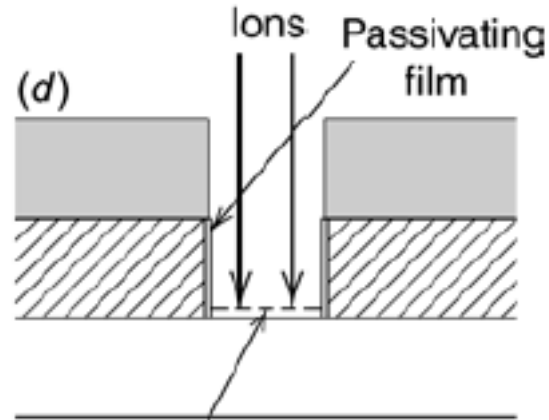
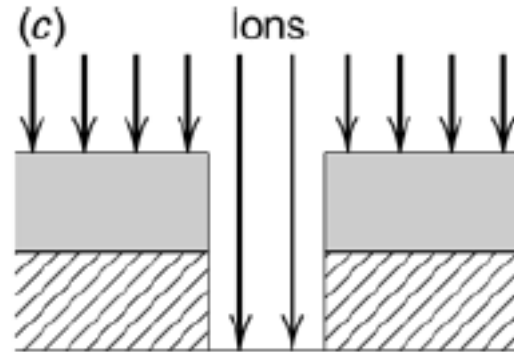


Plasma Etching steps II

Wet etching
Chemical etching

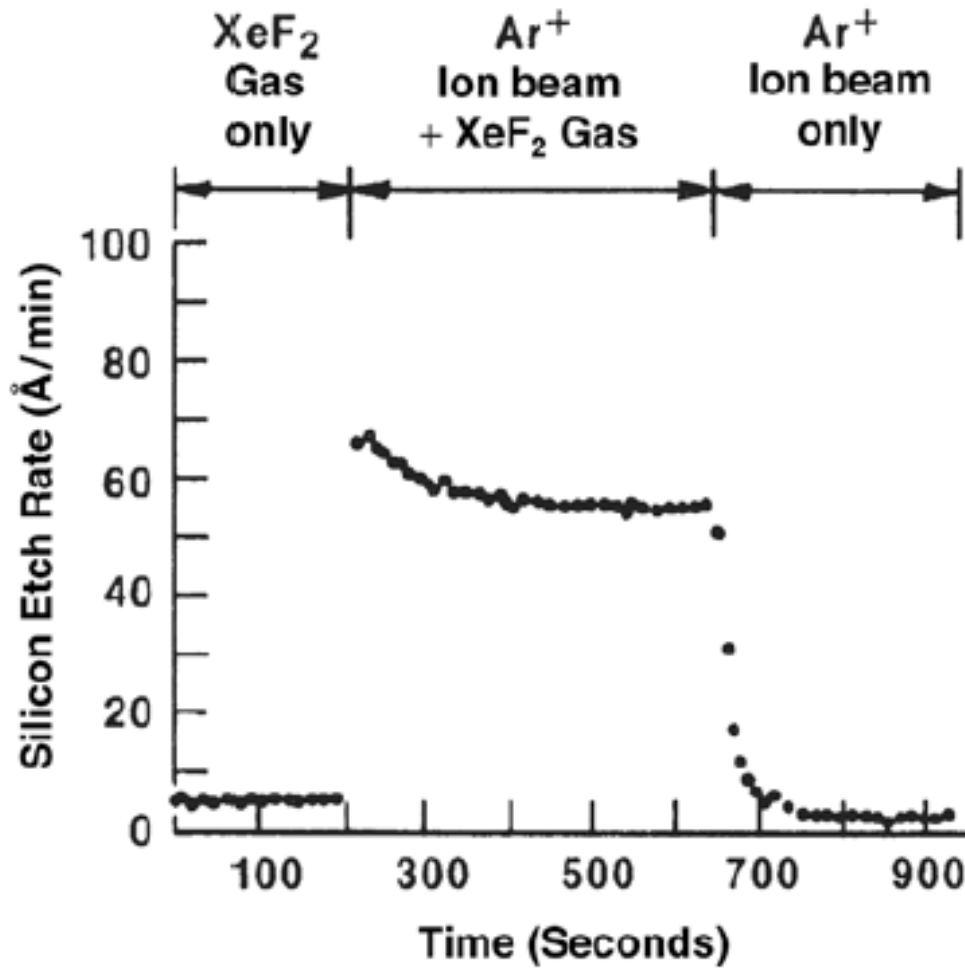


Dry etching



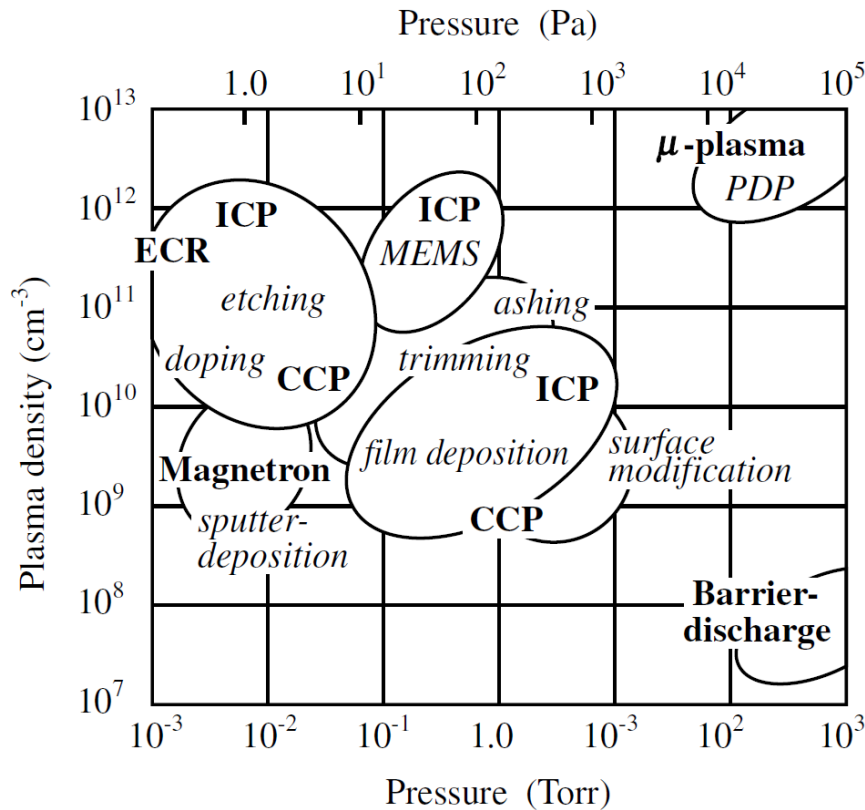


Ion enhanced plasma etching



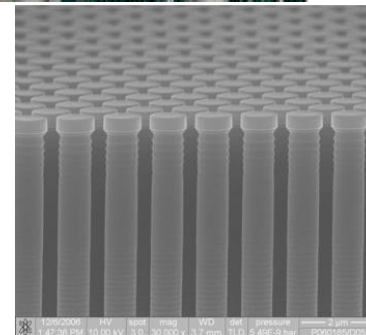
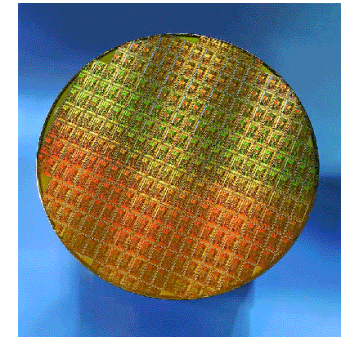
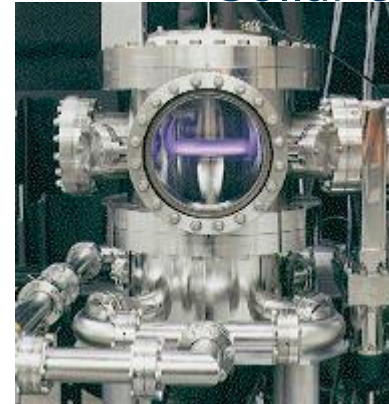


Devices



- **Capacitive coupled plasma** are used in plasma etching and deposition process for production of:

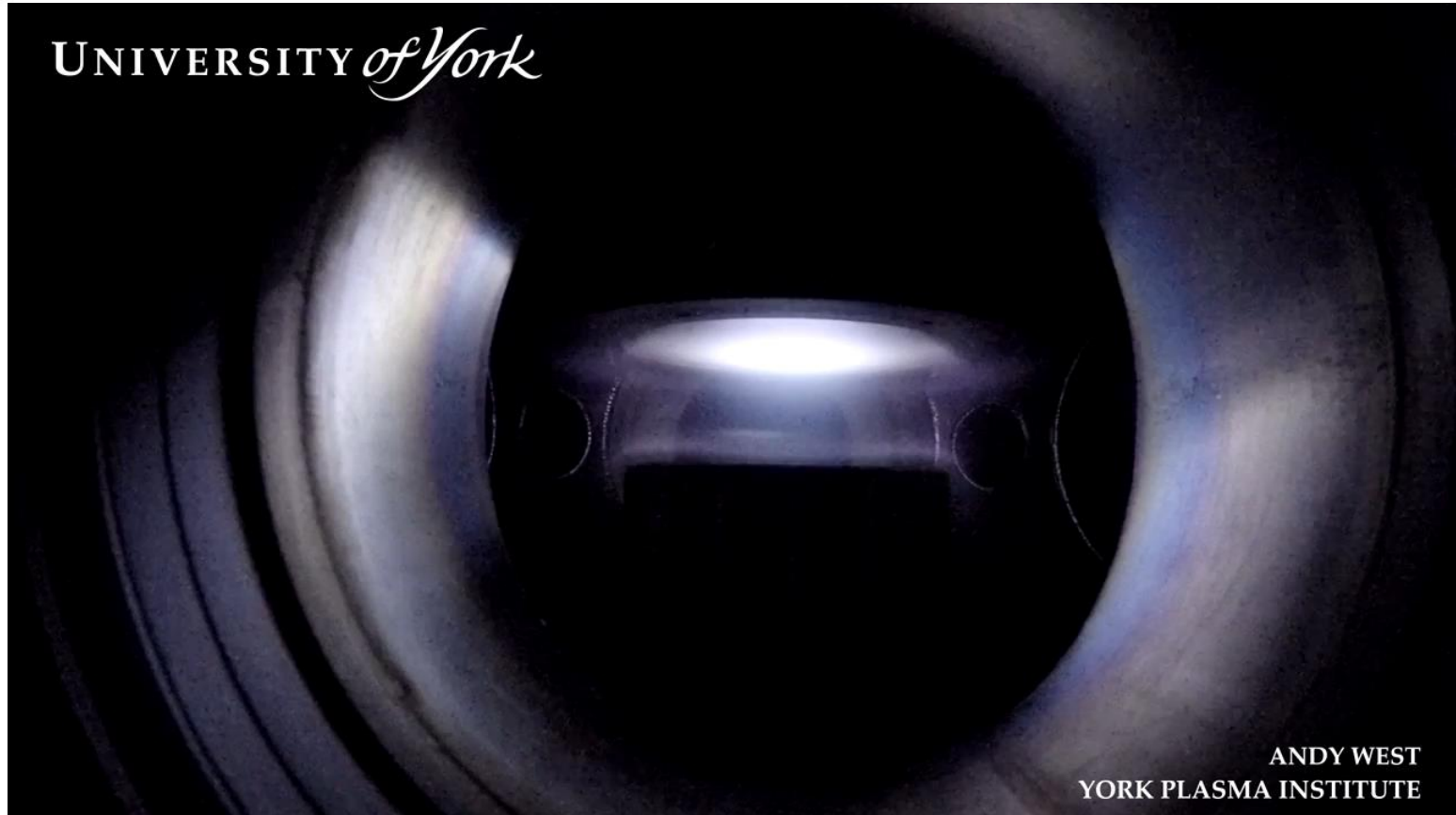
- Integrated circuits
- Solar cells



**Plasma electronics,
Applications in Microelectronic Device Fabrication**



Capacitive coupled plasma



UNIVERSITY *of* York

ANDY WEST
YORK PLASMA INSTITUTE



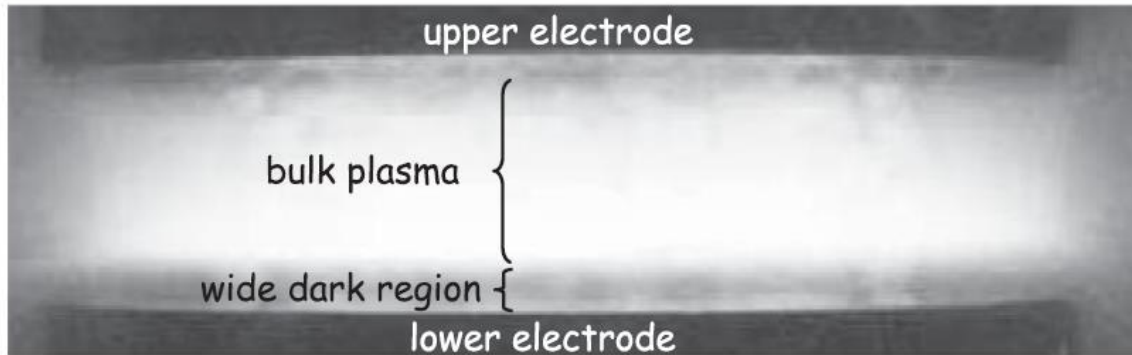
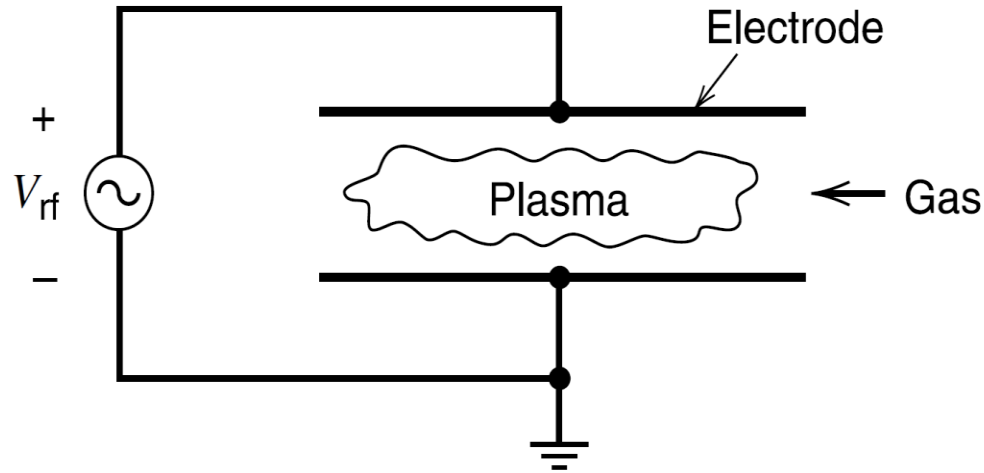
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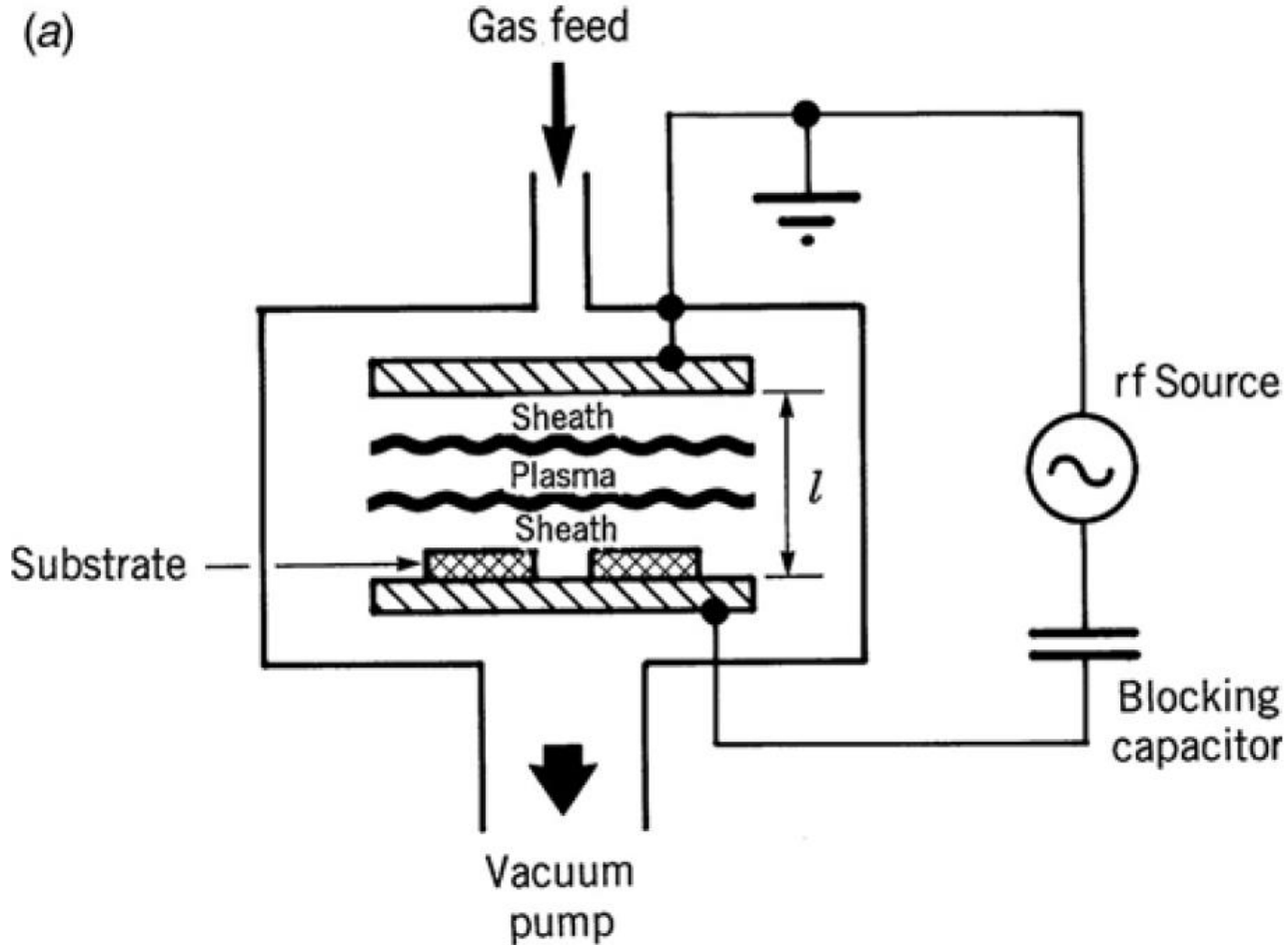
Symmetric discharge



- The ion flux and the ion energies increase (decreases) by increasing (decreasing) the deriving frequency.



CCPs & blocking a Capacitor





Geometrically Asymmetric

- The RF current is constant.
- But the ground electrode Area is greater than the powered electrode area.

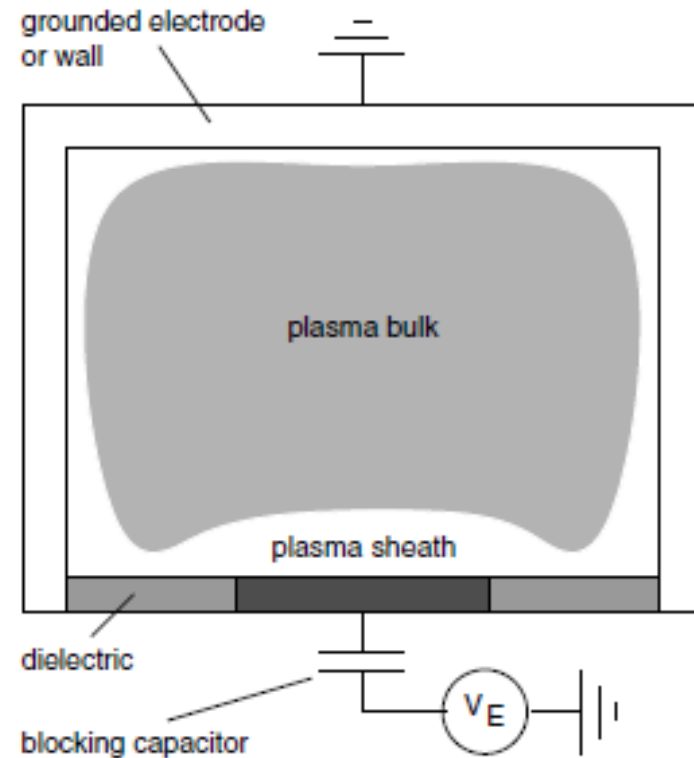
$$J_g = I_{rf} / A_g$$

$$J_p = I_{rf} / A_p$$

$$J_p \gg J_g$$

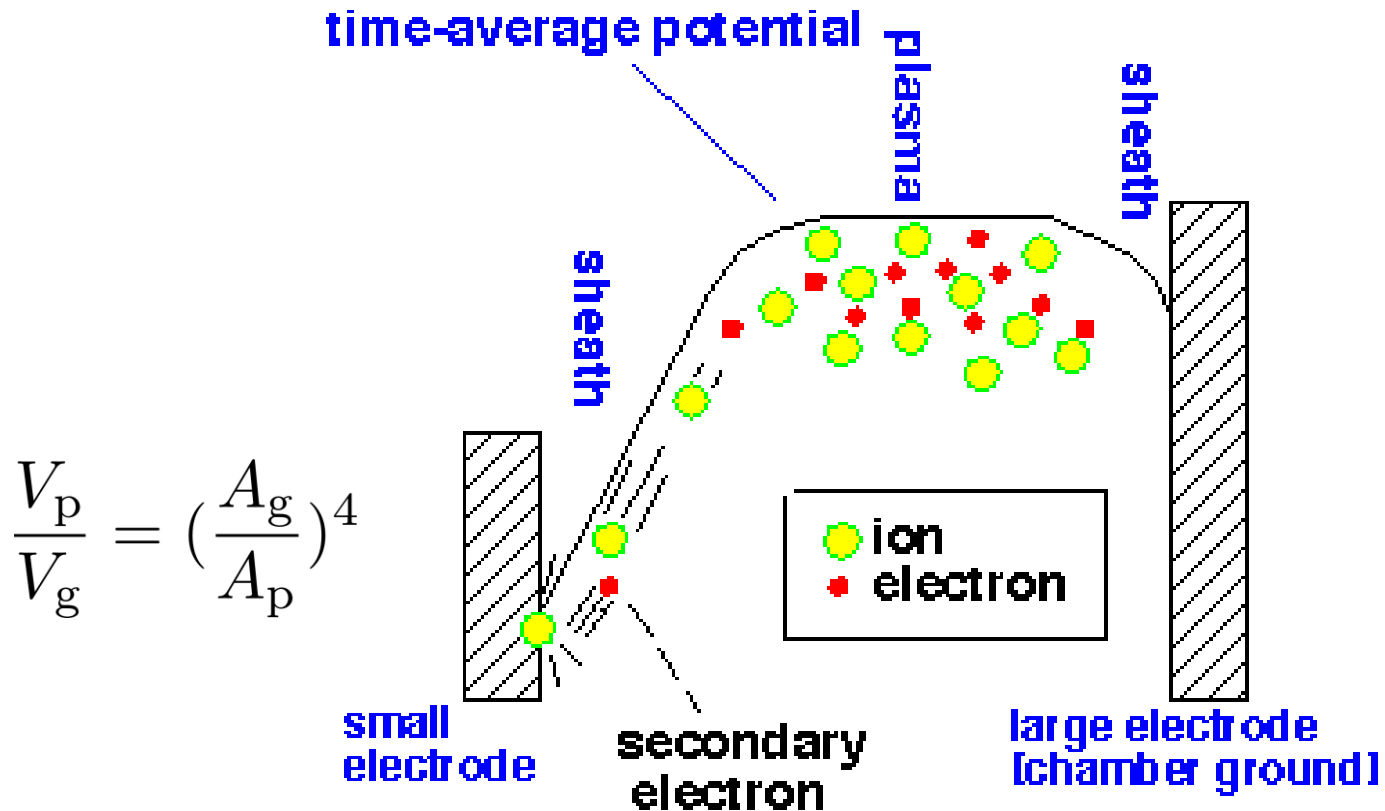
- The blocking capacitor blocks DC currents:

$$\frac{V_p}{V_g} = \left(\frac{A_g}{A_p} \right)^4$$





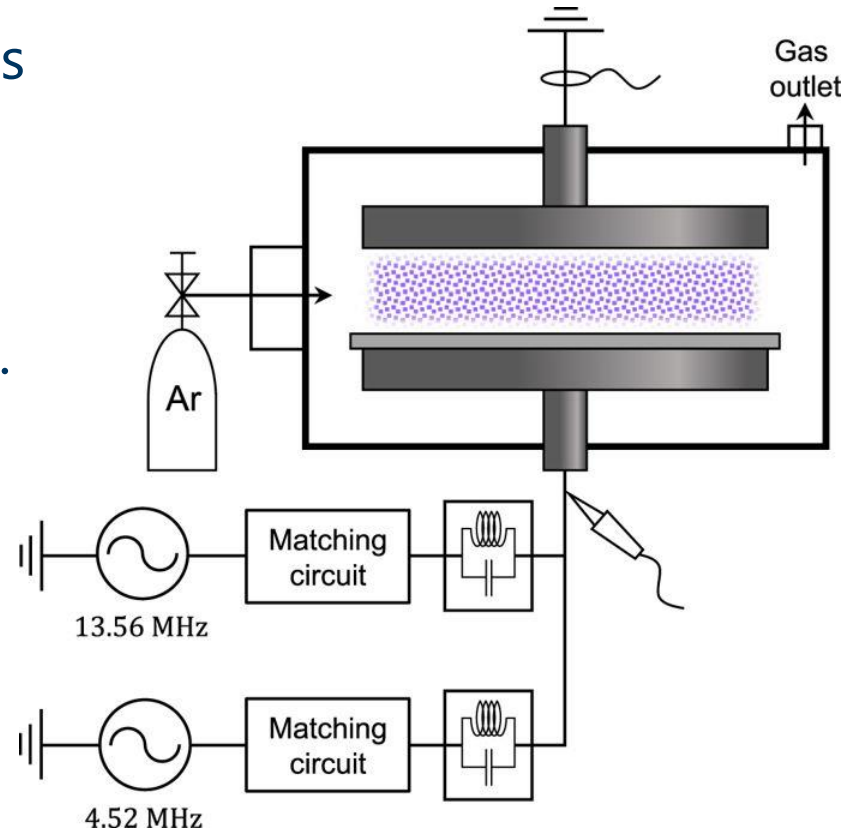
Particle and Potential distribution





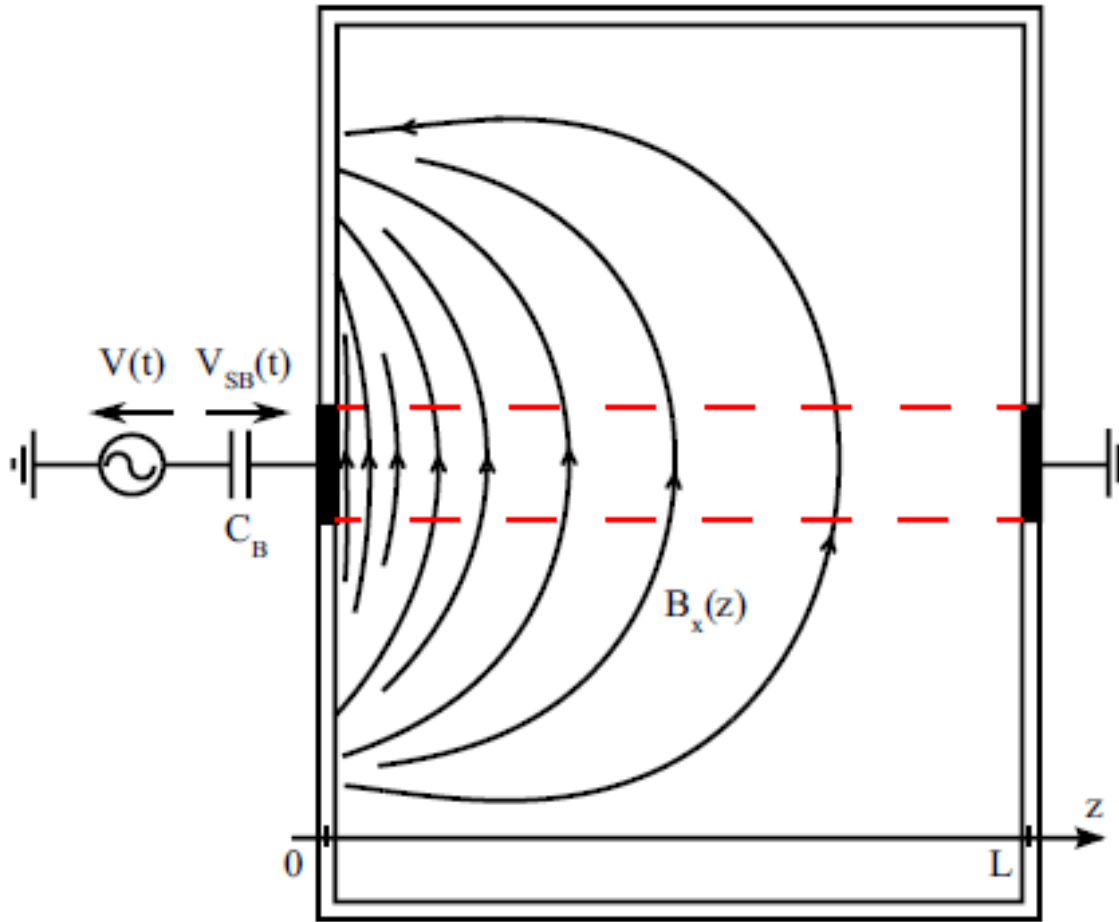
Electrically Asymmetric

- The high frequency controls the ion plasma bulk (ion flux).
- The lower frequency controls the plasma sheath.
- The phase shift between the two sources controls also the sheath potential.
- The independent control is not always perfect.



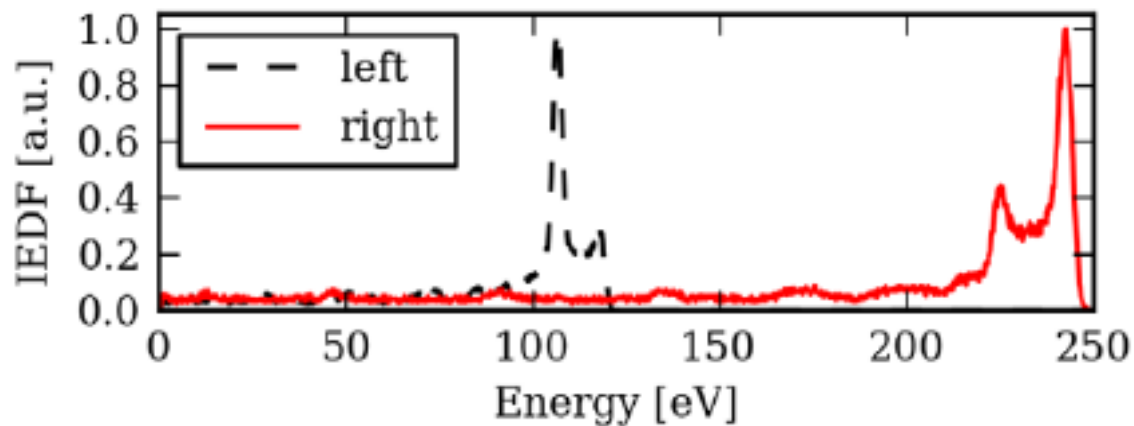
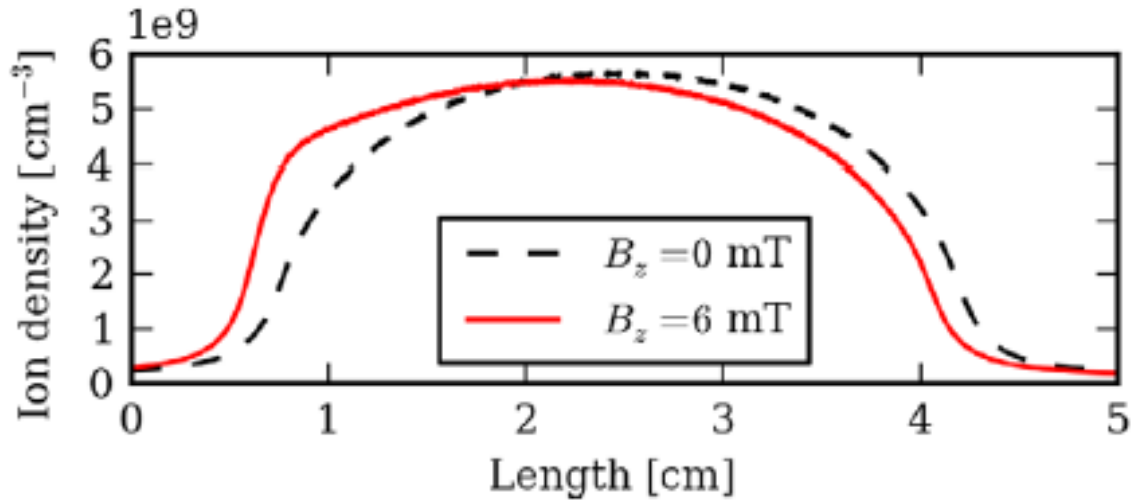


Magnetron

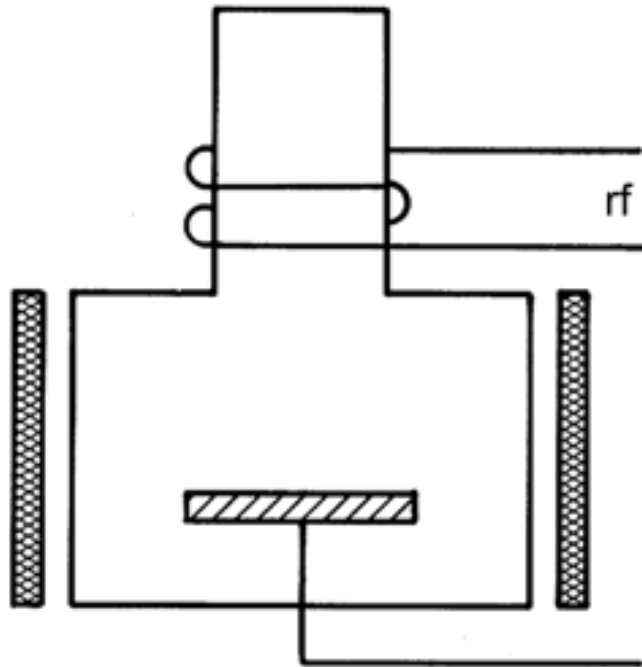




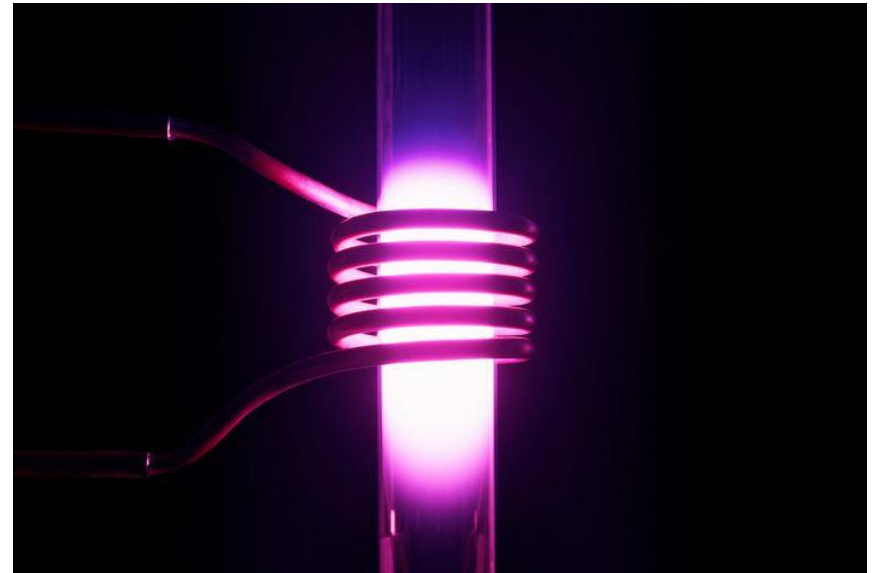
Magnetic Asymmetry



High density sources (ICP)

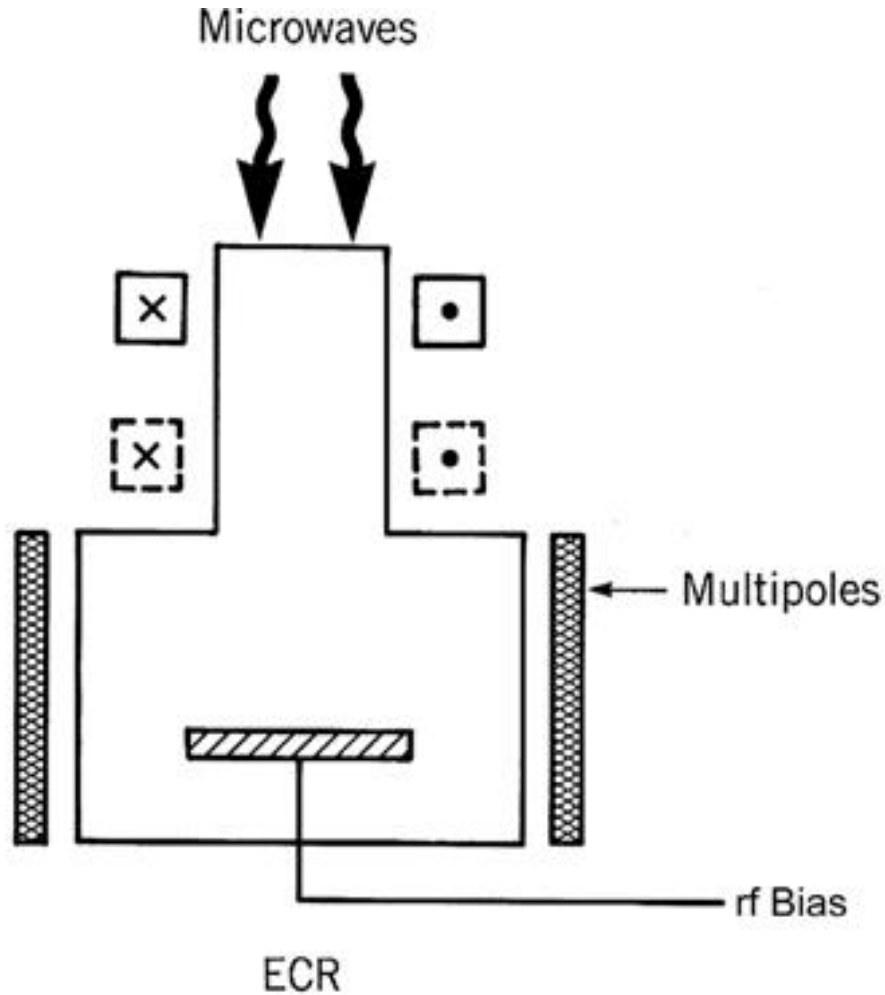


Inductive





High density sources (ECR)





Typical CCP parameters

$$V_E = 250V$$

$$P_g = 10\text{mTorr}$$

$$\Gamma_i = 1A/m^2$$

$$T_e = 4eV$$

$$\omega_{\text{rf}} = 2\text{MHz}$$

What are optimum plasma etching parameters?



The anisotropy of the etching profile

- The etching profile is mainly determined by the ion flux, the ion energy, and the ion angular distribution.
- High aspect ratio could be achieved employing narrower ion angular distribution.
- Assuming an etching profile as a hole, the aspect ratio is the ratio of the height of the hole to the diameter of the hole;

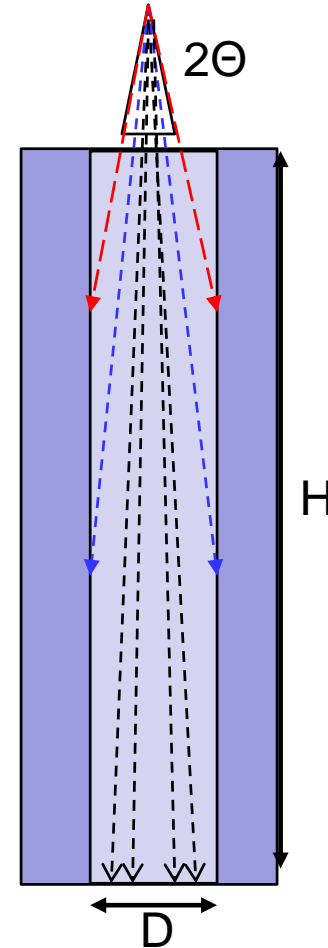
$$AR = H/D.$$

- The direct ion heat flux hits the bottom of the contact is given by

$$\text{Direct ion flux} = \frac{\Gamma_i}{\Delta\theta} \int_{\theta - \Delta\theta/2}^{\theta + \Delta\theta/2} IAD(\theta') d\theta'$$

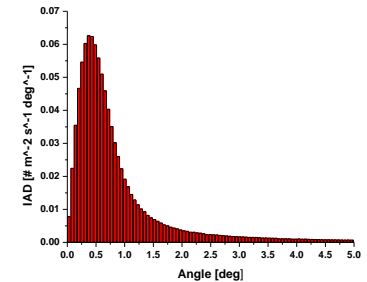
- The direct ion heat flux which a combination of the angular distribution and the ion energy distribution is given as

$$\text{Direct ion heat flux} = \frac{\Gamma_i}{\Delta\theta} \int_{\theta - \Delta\theta/2}^{\theta + \Delta\theta/2} \int_{\varepsilon_{\min}}^{\varepsilon_{\max}} IAED(\theta', \varepsilon) d\varepsilon d\theta'$$



where 2Θ is the angle of view : $\tan(\Theta) = D/2H$

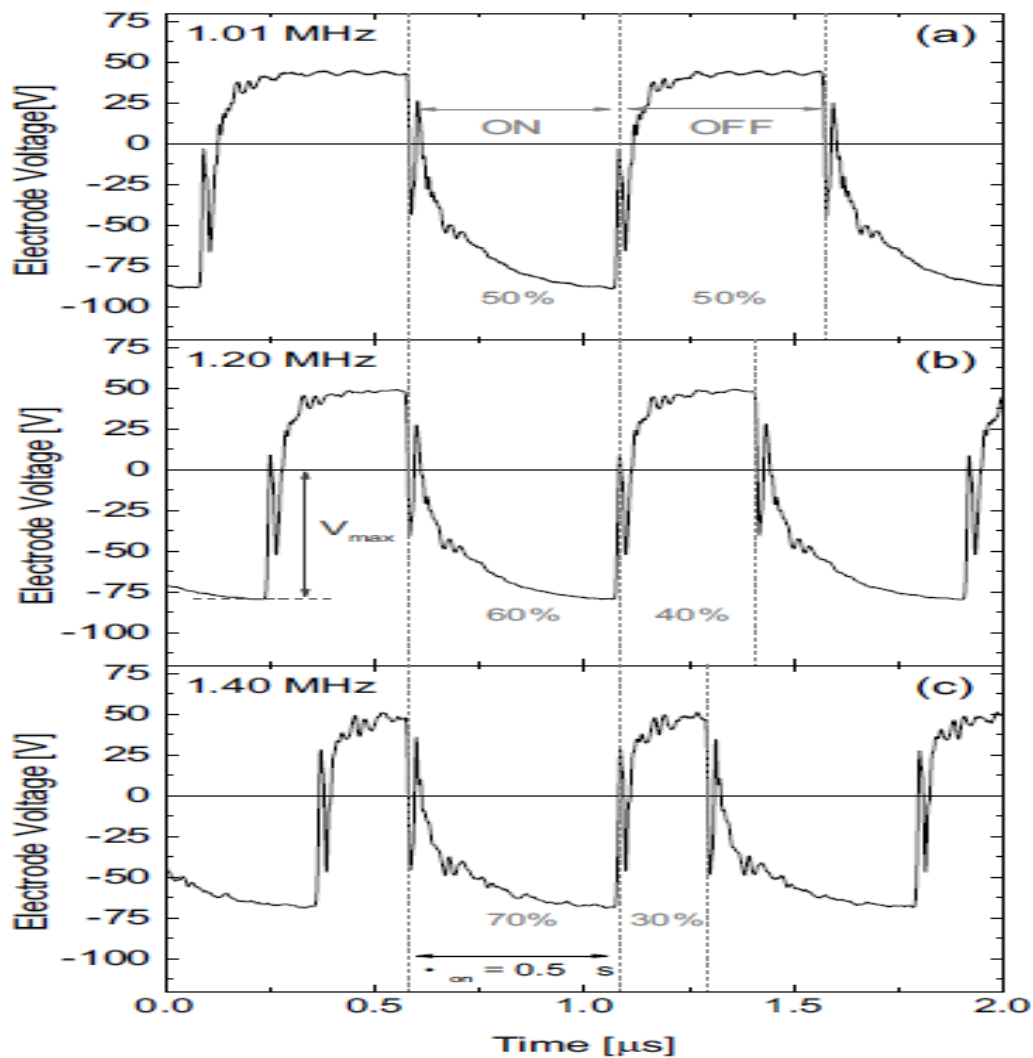
$5\text{nm} \times 100\text{nm}$



Contact Hole

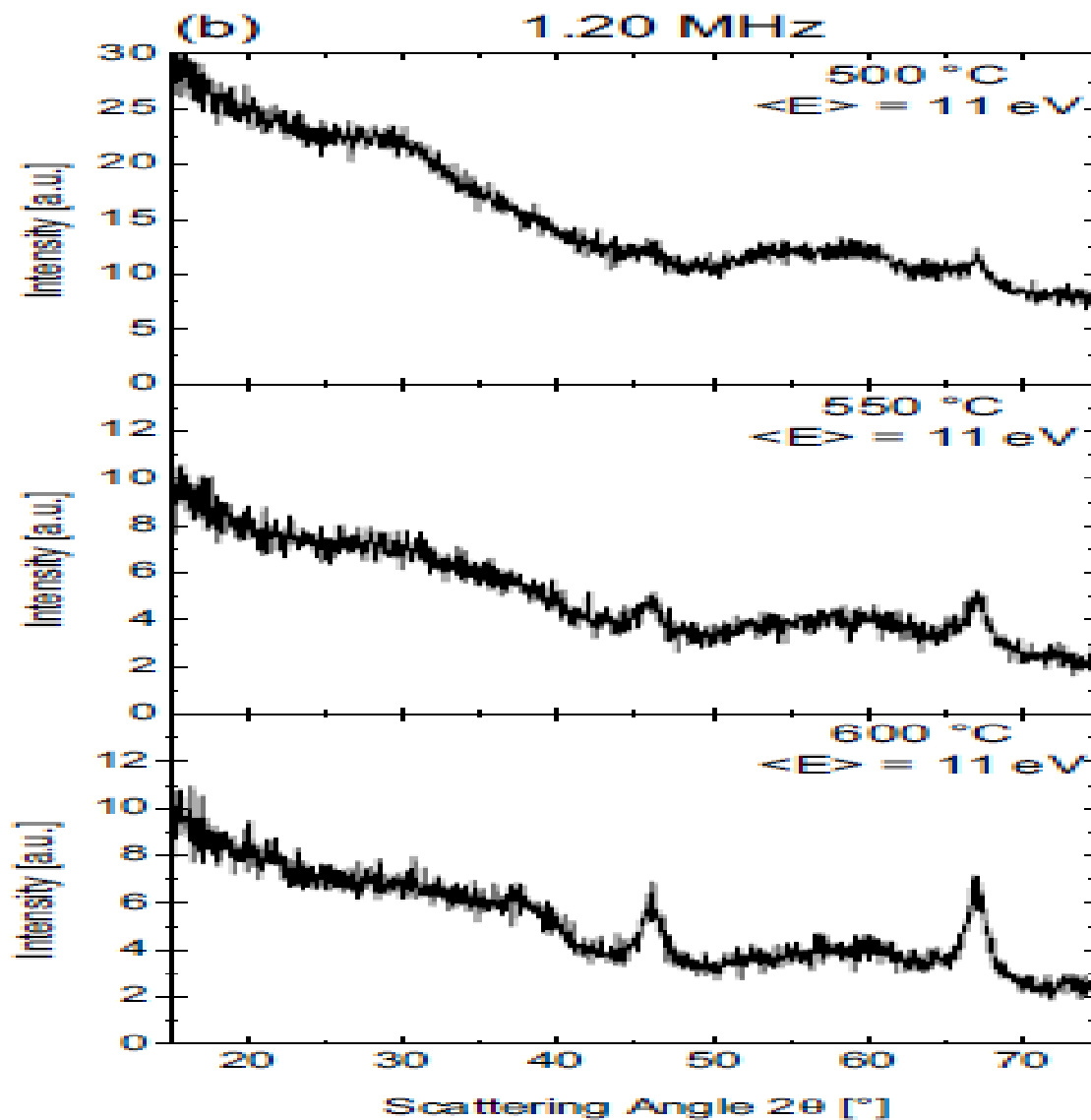


Aluminum Oxide Deposition I





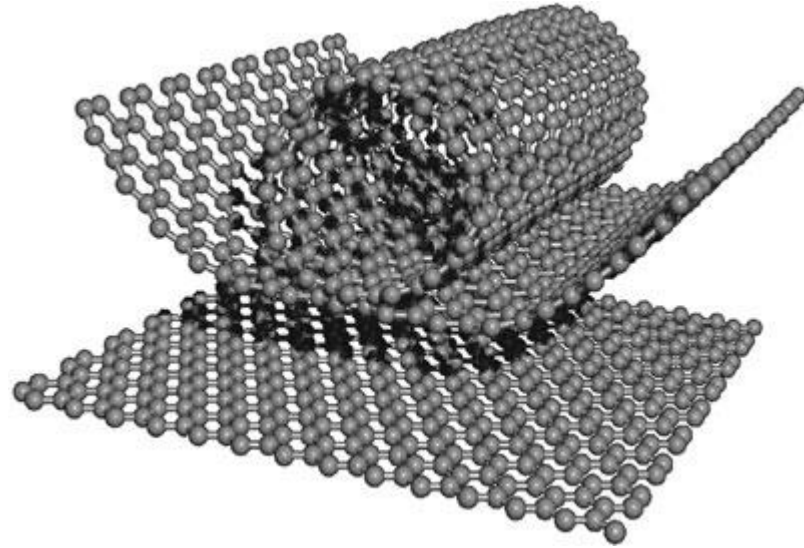
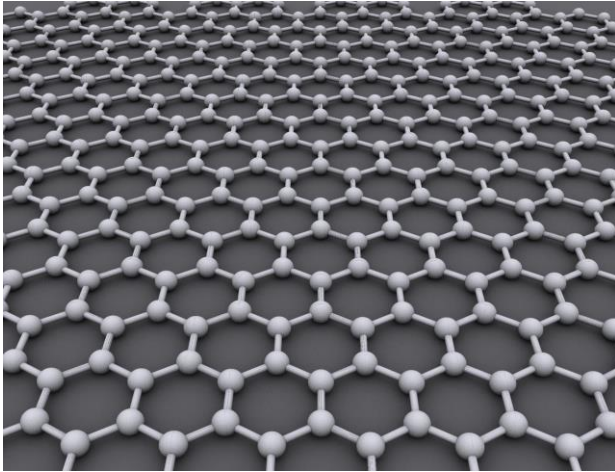
Aluminum Oxide Deposition II





Graphene

- It is a single layer of Carbon atoms arranged in a hexagonal lattice



- Zero band gap material
- The strongest material: 200 times steel
- Conducts heat and electricity efficiently
- Transparent
- Nonlinear diamagnetism



Graphene applications

**Unbreakable
smart phones**

**Computer chip
faster 10000 than
normal chip**

**Batteries and super
capacitors
Storage more energy
Charge faster**

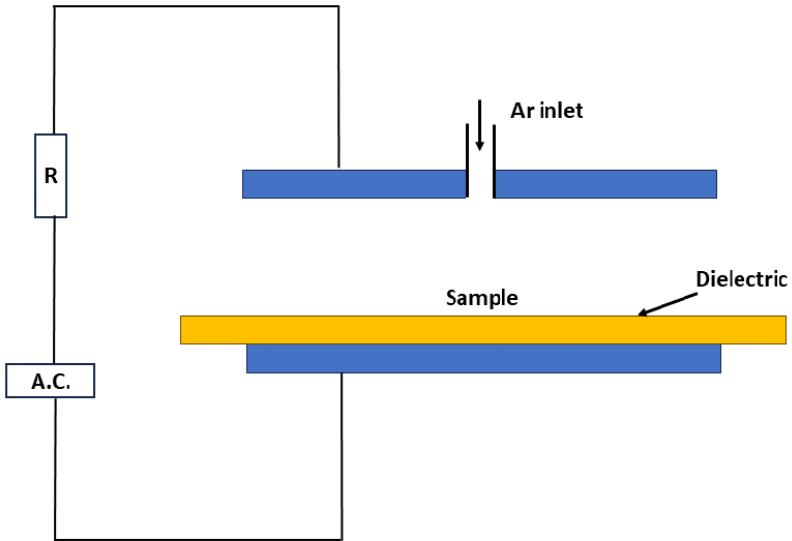
**Low cost solar
cells**

**Drug delivery
Remove radioactive
materials from water**

**Bone Tissue
engineering**



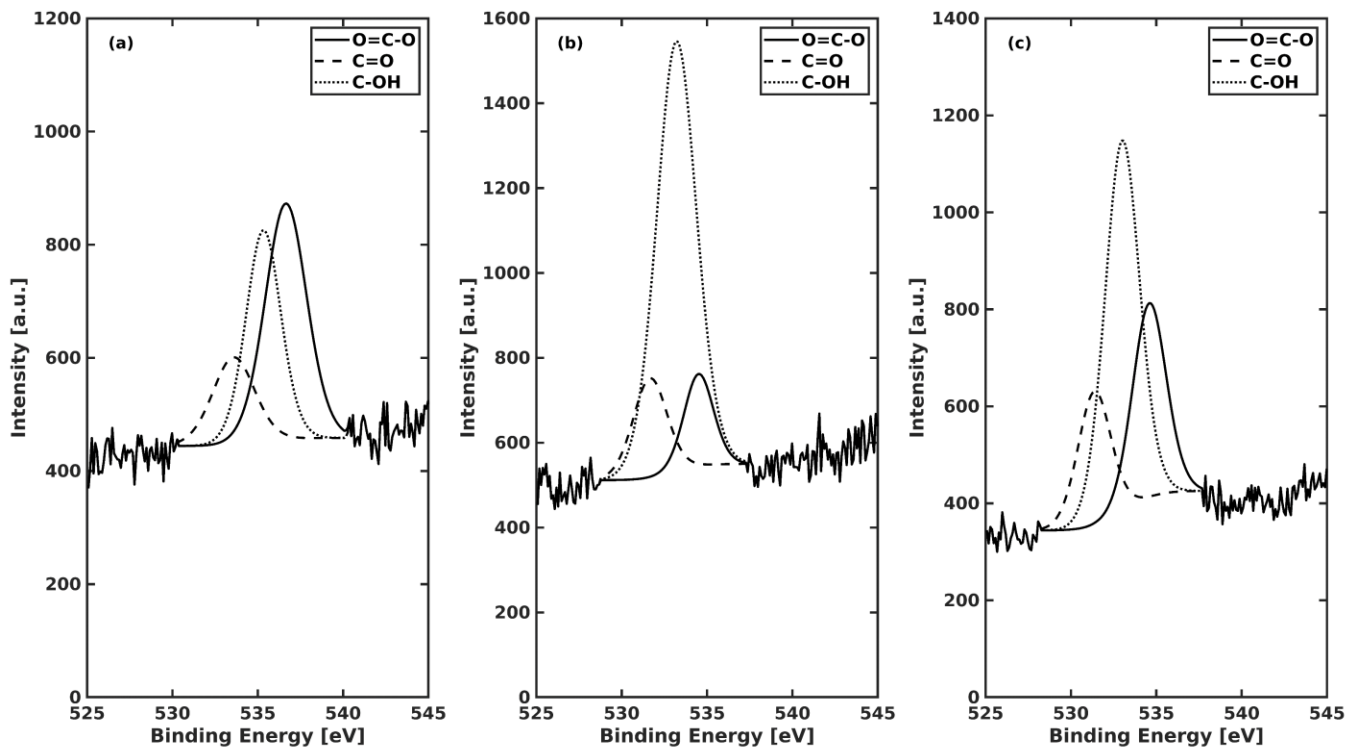
Devices in our Lab





Devices in our Lab

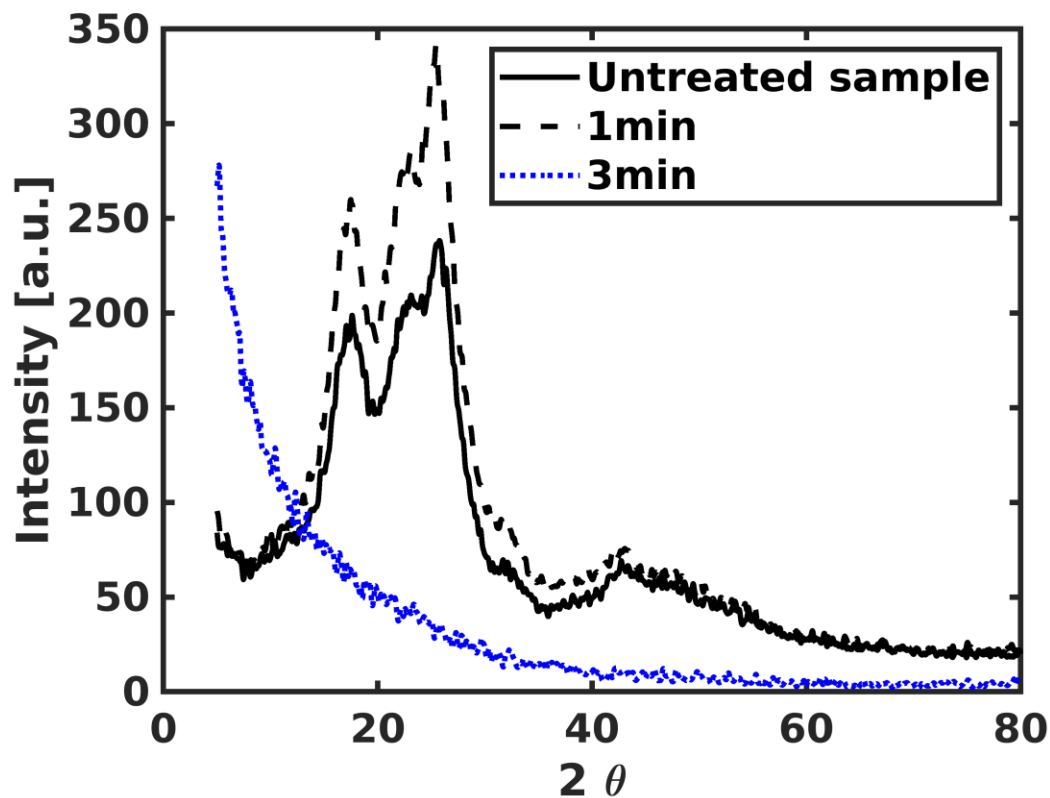
X-ray photoelectron spectroscopy (XPS)





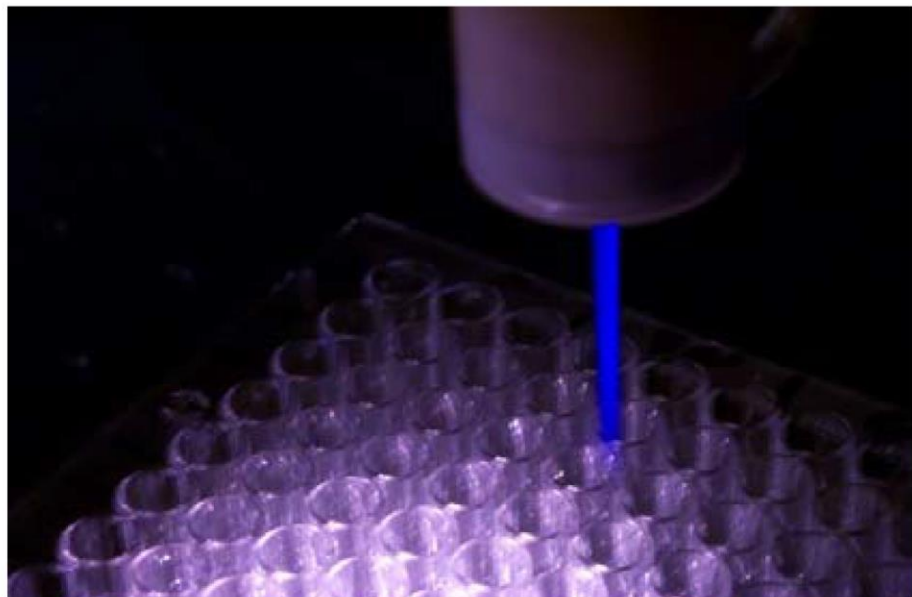
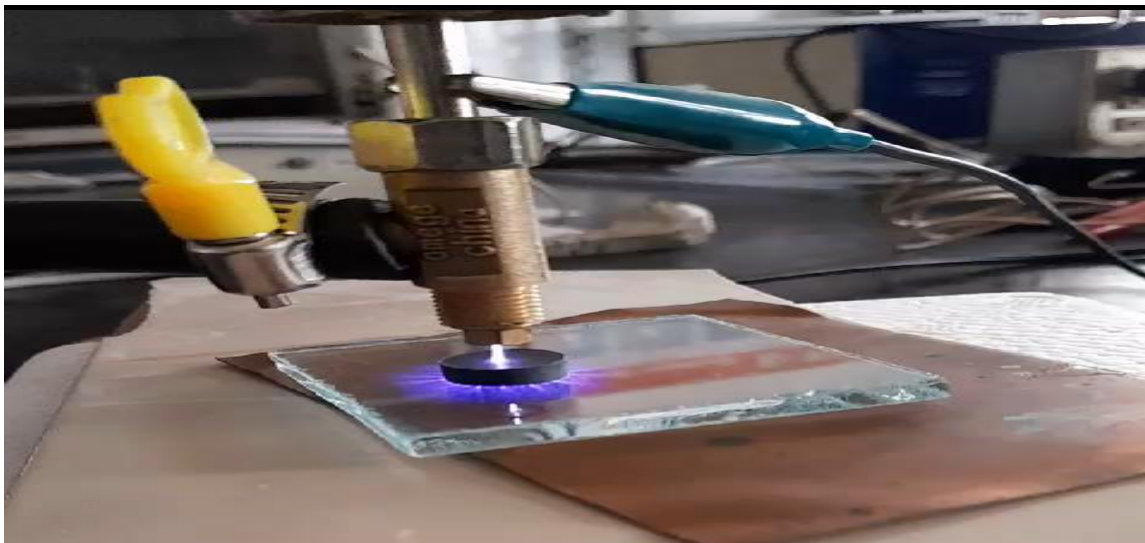
Devices in our Lab

X-ray diffraction





Devices



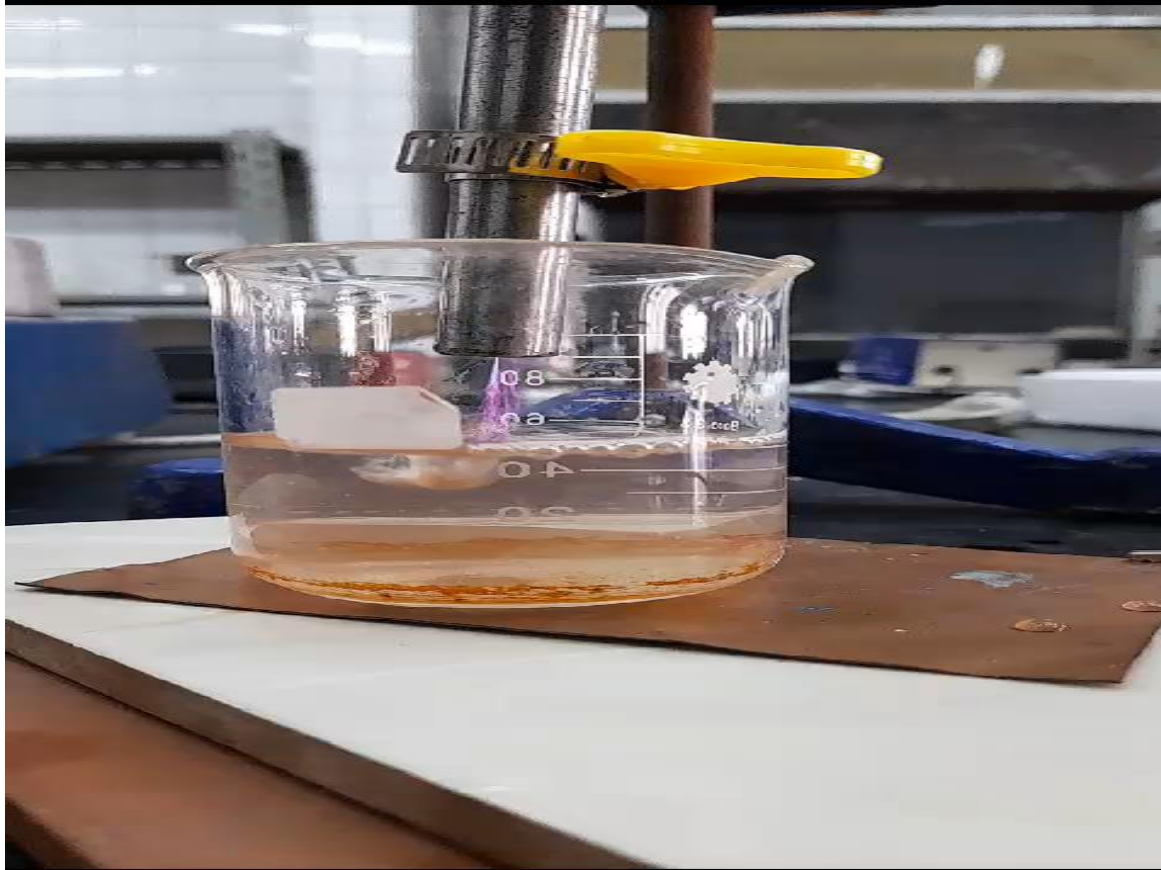
(a)



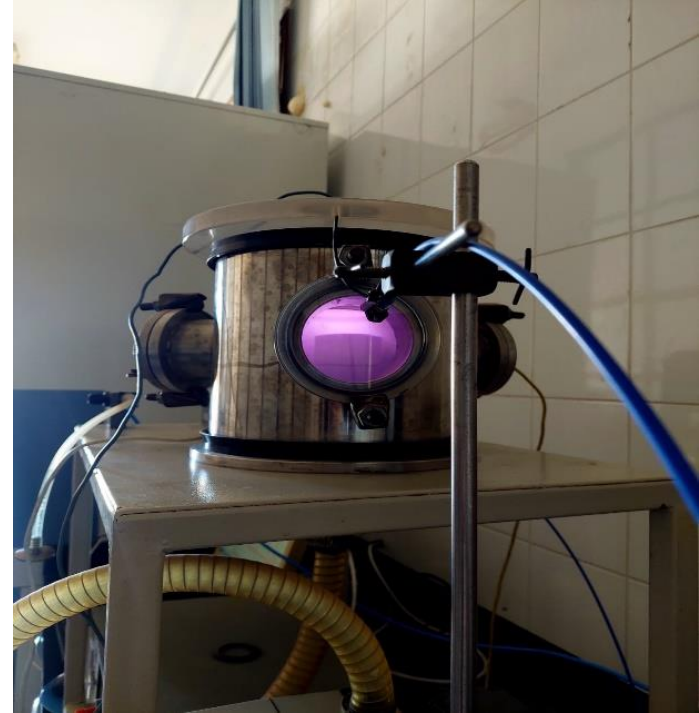
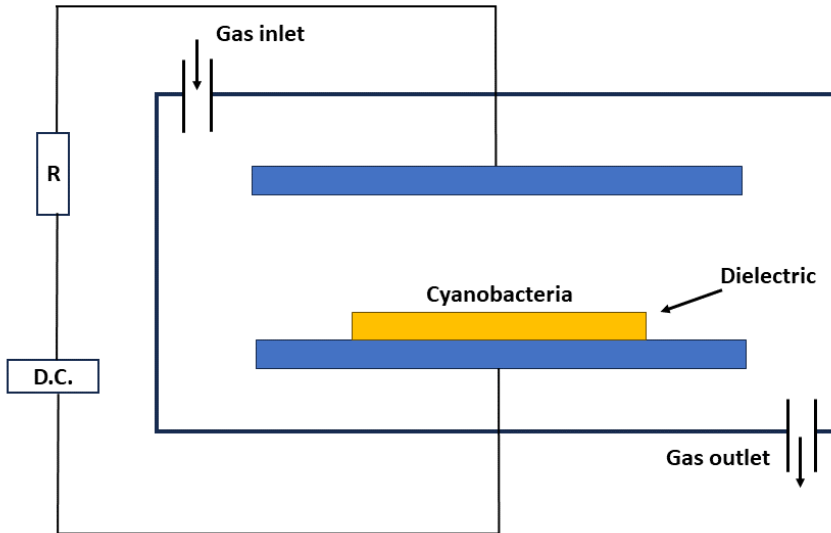
(b)



Devices



Devices in our Lab

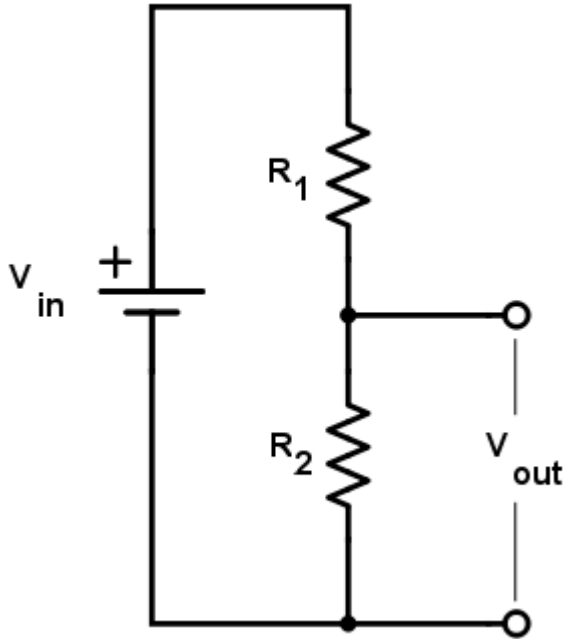


High Voltage Probe





High Voltage Probe



$$V_{in} = I(R_1 + R_2)$$

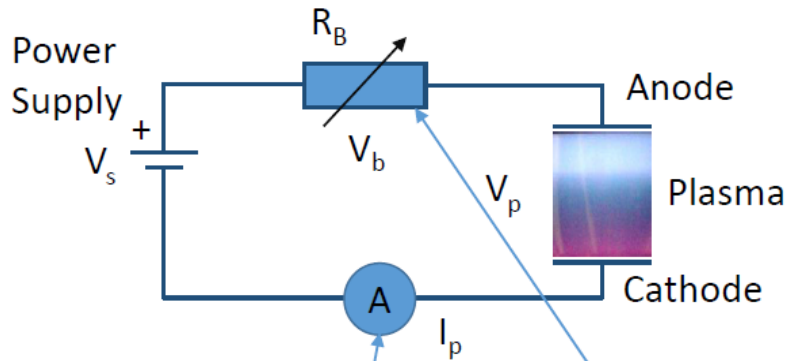
$$V_{out} = IR_2$$

$$\frac{V_{out}}{V_{in}} = \frac{R_2}{R_1 + R_2}$$

When $R_2 \ll R_1$ Then $V_{out} \ll V_{in}$

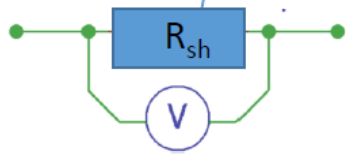


DC Current Measurements



Ohm's Law

Power



Typical accuracy $\sim 1\%$
 Range V: mV to kV
 Range A: mA to A



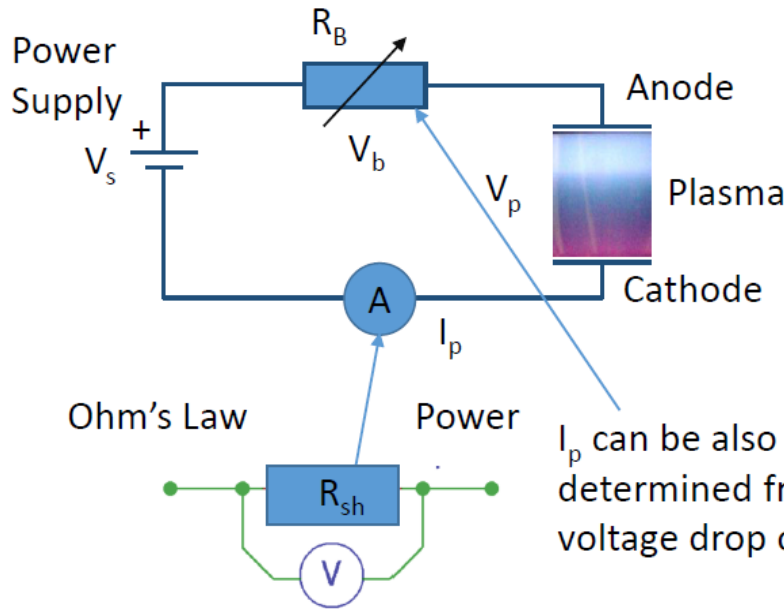
34465A

Typical accuracy $\sim 0.01\%$
 Range V: mV to kV
 Range A: microA to A

Shunt resistor for DC: $V=IR$



AC Current



Typical accuracy ~1%
 Range V: mV to kV
 Range A: mA to A



34465A

Typical accuracy ~0.01%
 Range V: mV to kV
 Range A: microA to A

For AC, replace the resistance with capacitor

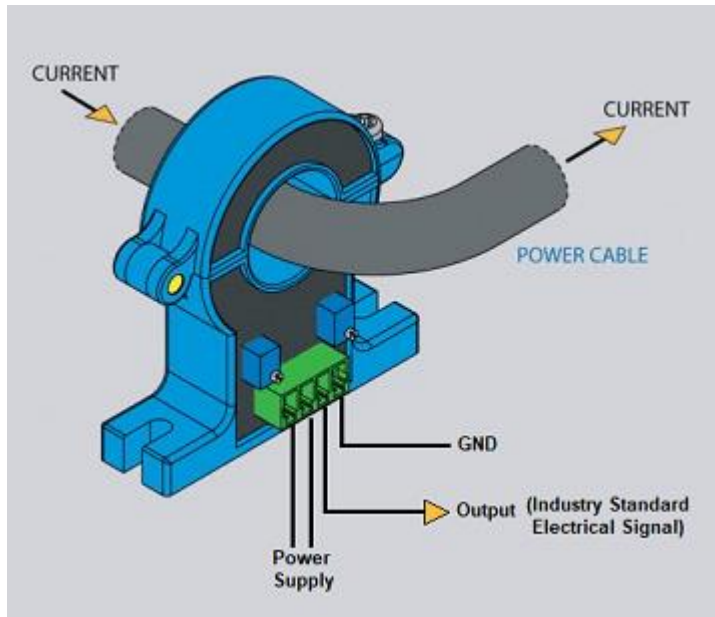
$$V = Q/C \quad I = C \frac{dV}{dt}$$



Current Sensors

A current sensor is a device that detects and converts current to an easily measure output voltage

Current transducer

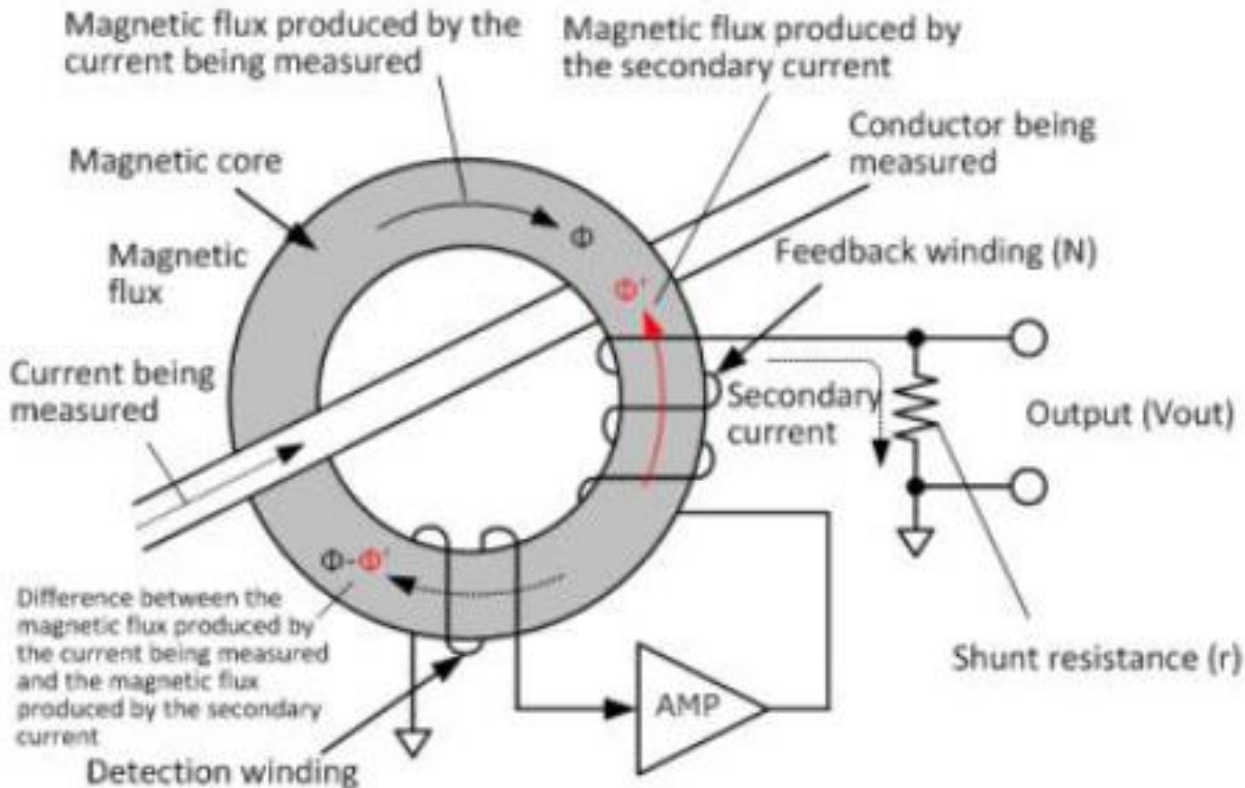




Current Sensors

A current sensor is a device that detects and converts current to an easily measure output voltage

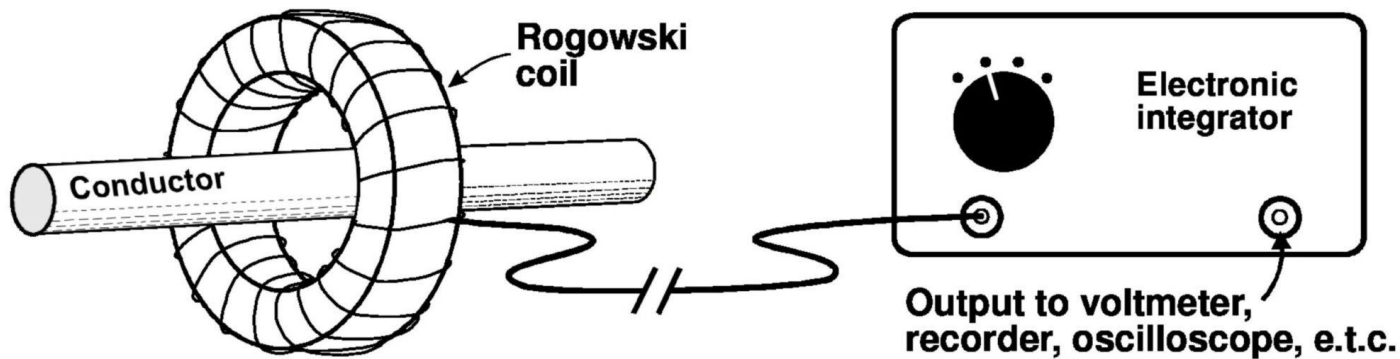
Zero-flux type (AC)





Current Sensors

A current sensor is a device that detects and converts current to an easily measure output voltage



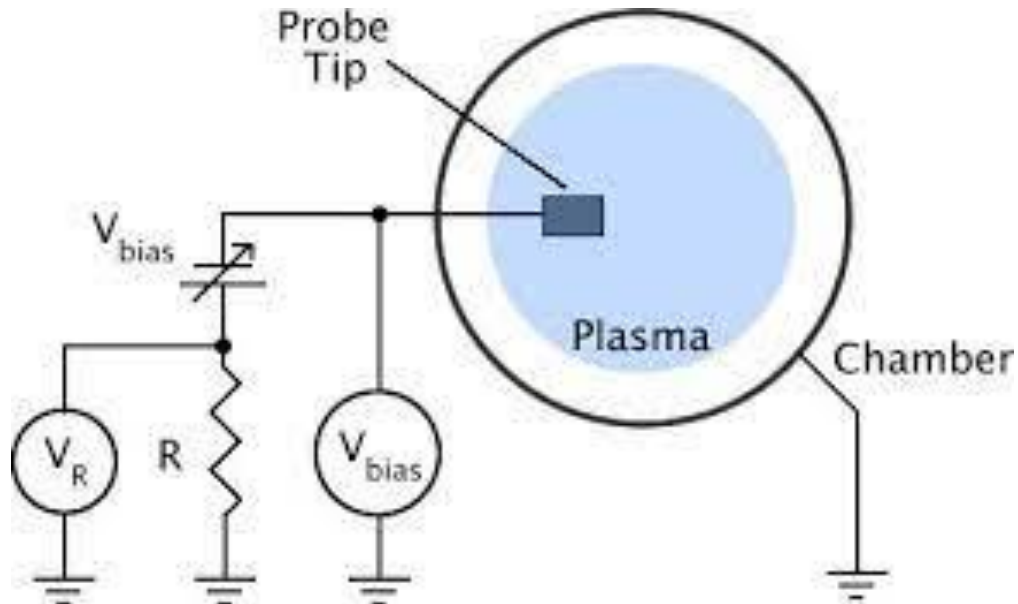
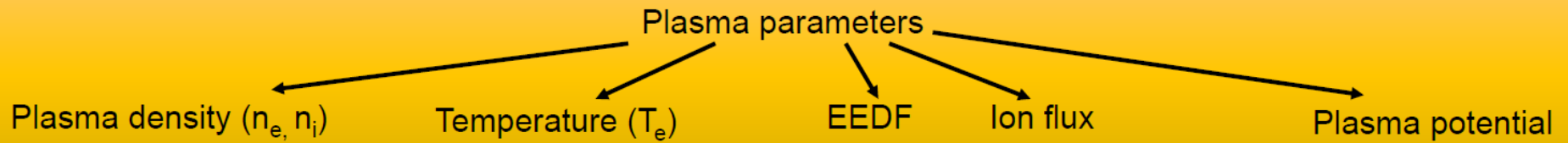
A Rogowski coil is an 'air-cored' toroidal coil placed round the conductor. The alternating magnetic field produced by the current induces a voltage in the coil which is proportional to the rate of change of current.

$$V = M \frac{dI}{dt}$$

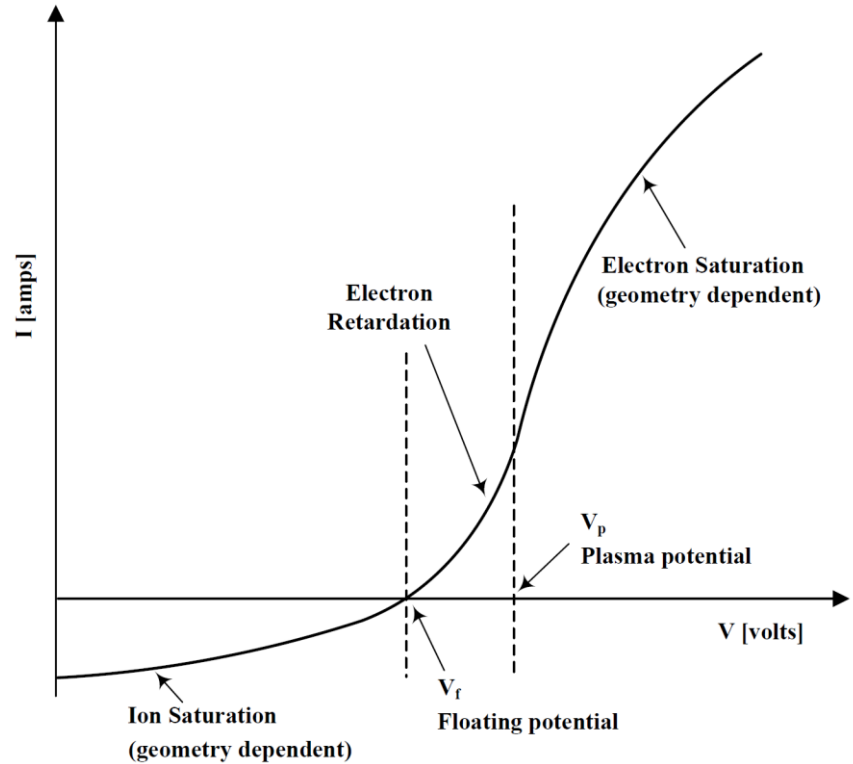
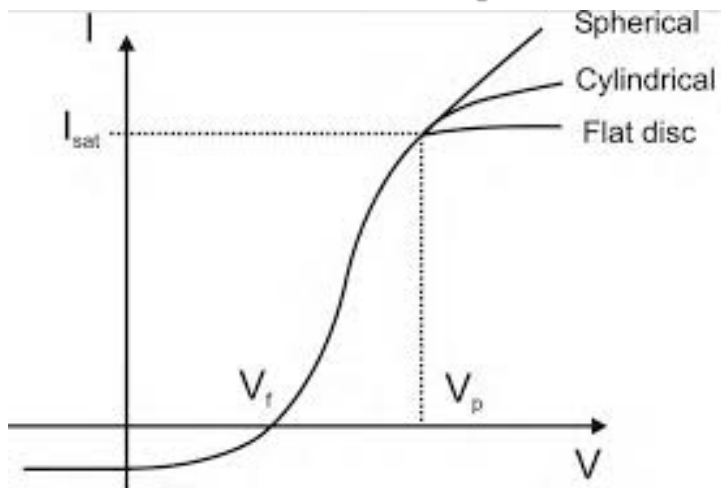
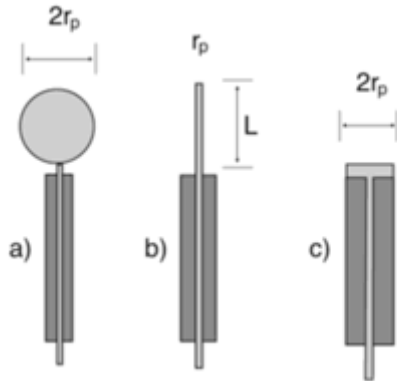


Langmuir Probe

One of the most frequently employed methods for plasma diagnostics is Langmuir probes.



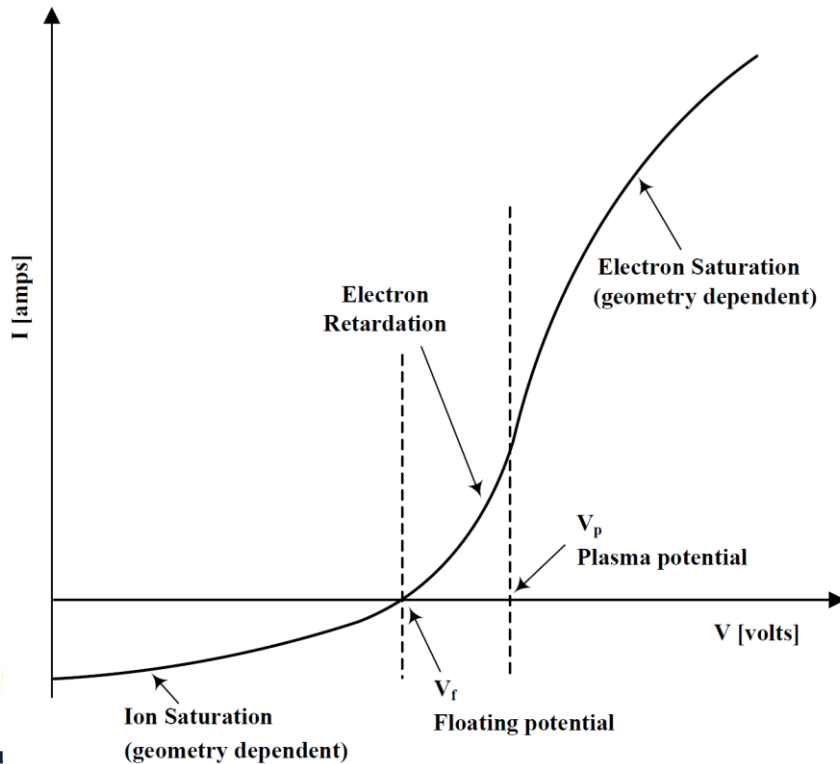
Langmuir Probe



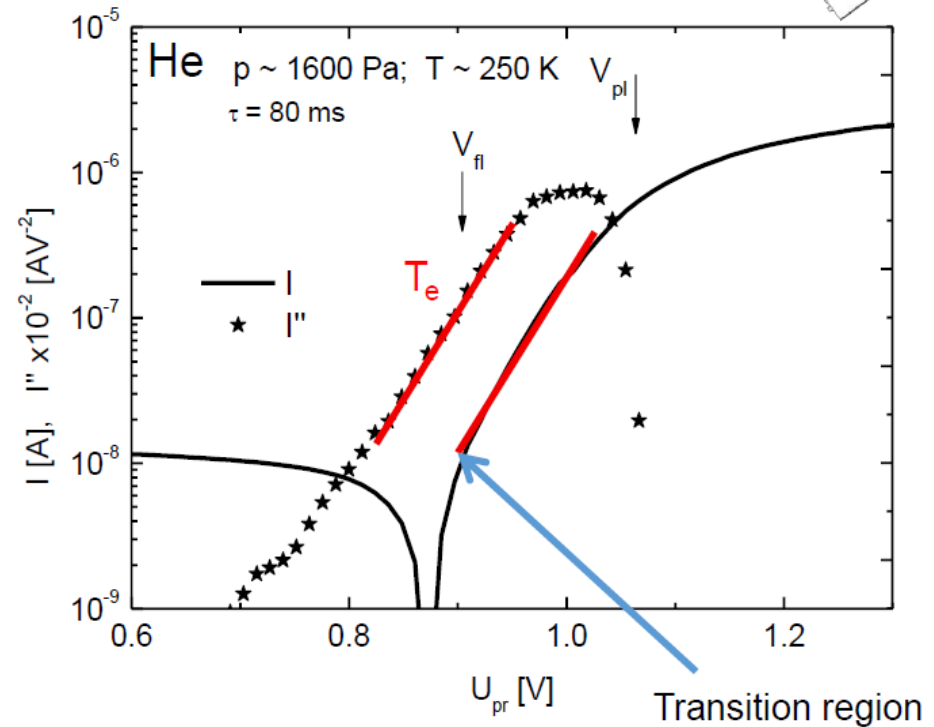
Langmuir Probe

The electron temperature T_e for any plasma is well defined if the EEDF is Maxwellian

$$I_e(V) = I_{e0} \exp\left(-\frac{eV}{kT_e}\right)$$



$$\ln[I_e(V)] = \ln[I_{e0}] - \frac{e}{kT_e} V$$





Challenges of plasma simulation

- The most accurate method is to solve the equation of motion of each particle in the plasma.

$$m \frac{d\vec{v}_k}{dt} = e\vec{E}_k + e\vec{v}_k \times \vec{B}_k$$

- No. of particles is very very large $n = 10^9 - 10^{13} \text{cm}^{-3}$
- Maxwell equations

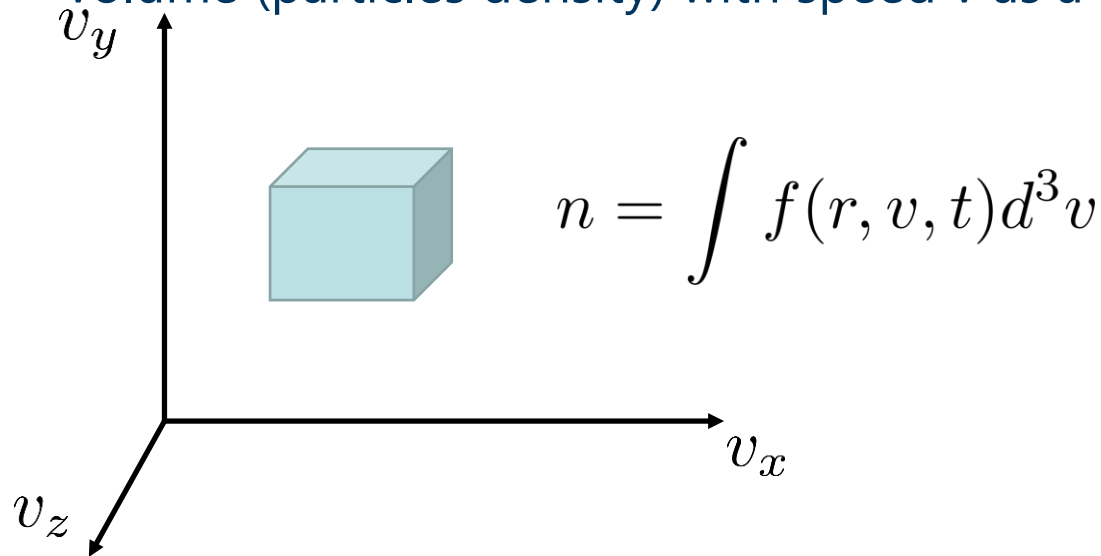
$$\begin{aligned} \vec{\nabla} \cdot \vec{D} &= \rho_v & \vec{\nabla} \times \vec{E} &= -\frac{\partial \vec{B}}{\partial t} \\ \vec{\nabla} \cdot \vec{B} &= 0 & \vec{\nabla} \times \vec{H} &= \vec{J} + \epsilon \frac{\partial \vec{E}}{\partial t} \end{aligned}$$

- The collective behaviour and the huge number of particles make the solution impossible in such way.



The distribution function

- The distribution function gives the number of particles per unit volume (particles density) with speed v as a function of time.



- The kinetic equation is an integro-differential equations in 7 parameters

$$\frac{Df}{Dt} = \frac{\partial f}{\partial t} + \vec{v} \cdot \vec{\nabla}_r f + \vec{a} \cdot \vec{\nabla}_v f = \text{collision terms}$$



Macroscopic description

- Instead of known the physical parameters of each particle, one can calculate the average values for the whole plasma system.

- Average plasma density $\bar{n} = \int f(r, v, t) d^3v$

- Average speed $\bar{v} = \int v f(r, v, t) d^3v / \bar{n}$

- Kinetic energy $\bar{E}_k = \int \frac{1}{2} m v^2 f(r, v, t) d^3v / \bar{n}$

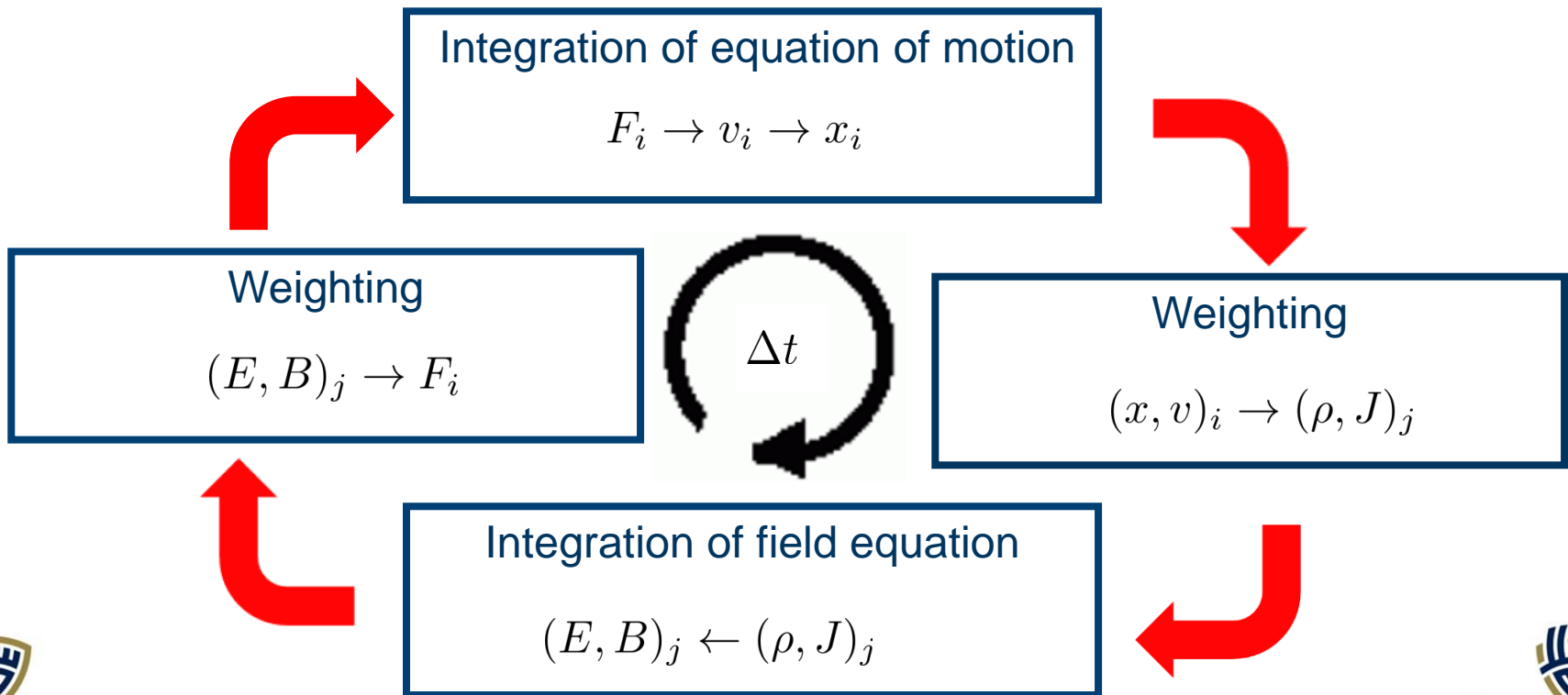
- Average over Boltzmann equation

$$m v^q \left(\frac{\partial f}{\partial t} + \vec{v} \cdot \vec{\nabla}_r f + \vec{a} \cdot \vec{\nabla}_v f \right) = \text{collision terms}$$
$$q = 0, 1, 2, 3, \dots$$



Kinetic Description

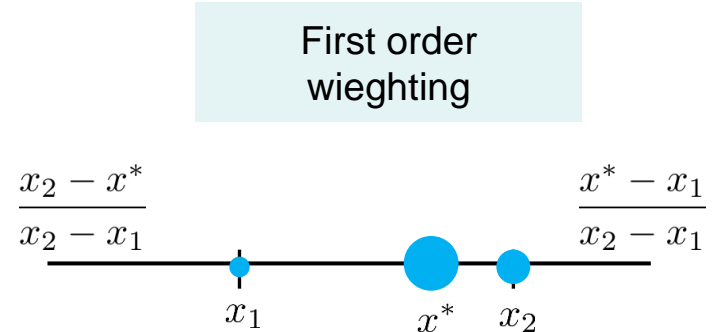
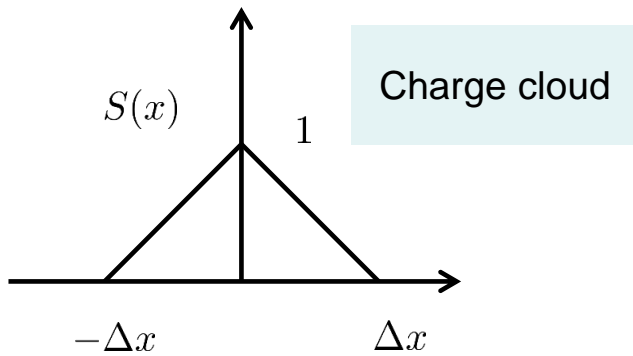
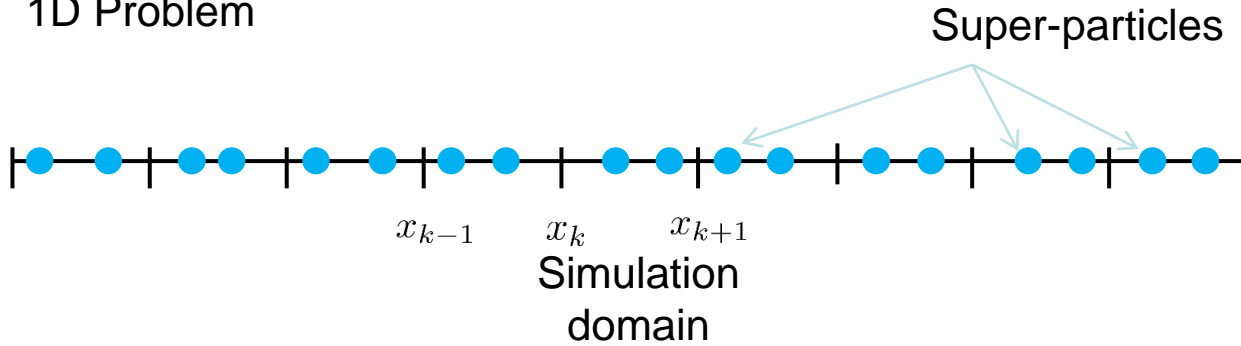
- Kinetic means „of or relating to motion“.
 - It is impractical to solve the equation of motion of all plasma particles.
 - Boltzman equation is an integro-differential equation.
- Particle-in-Cell : Super particle⁶ – 10⁹ real particles.





Particles

1D Problem





Fields

Poisson's eq.

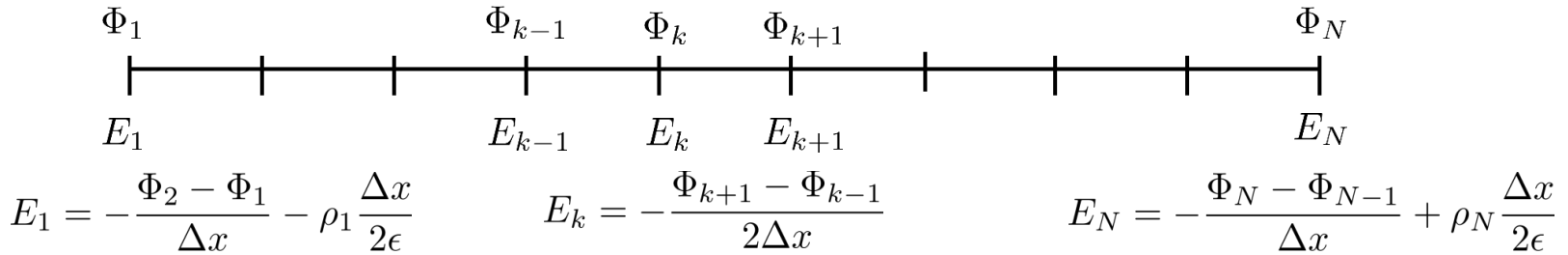
$$\nabla^2 \Phi = -\frac{\rho}{\epsilon}$$



$$\frac{\Phi_{k+1} - 2\Phi_k + \Phi_{k-1}}{\Delta x^2} = -\frac{\rho}{\epsilon}$$

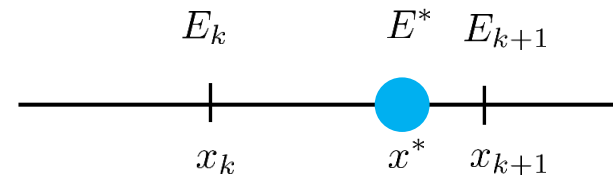
Boundary condition

Boundary condition



Interpolation of the fields to the particle positions

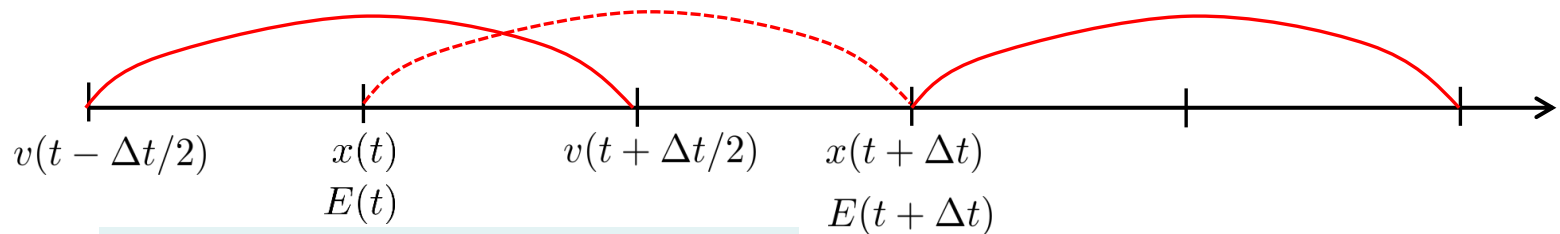
$$E^* = \frac{x^* - x_k}{\Delta x} E_{k+1} + \frac{x_{k+1} - x^*}{\Delta x} E_k$$





Pushing particles

„Leapfrog“
scheme



Descritization of equation of motions

$$\frac{v(t + \Delta t/2) - v(t - \Delta t/2)}{\Delta t} = \frac{q}{m} E(t)$$

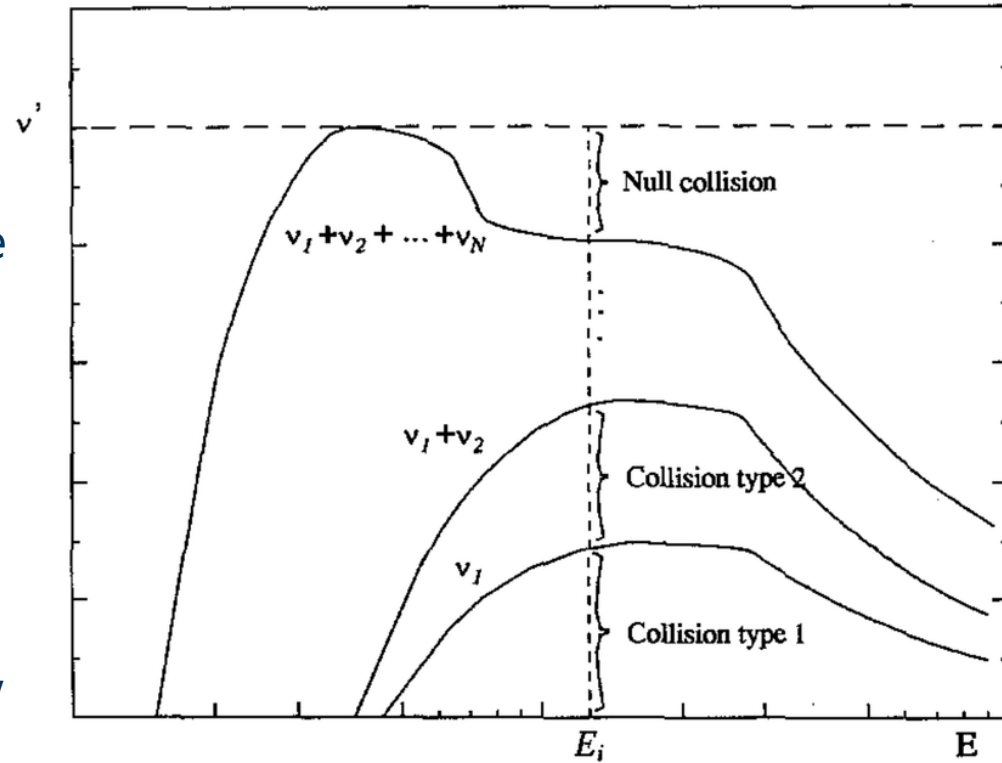
$$\frac{x(t + \Delta t) - x(t)}{\Delta t} = v(t + \Delta t/2)$$

Monte-Carlo Scheme is required for collisions



Monte Carlo: null collision method

- Many collisions take place:
impact ionization, charge exchange
hard-sphere, ...
- Let the probability of them
 $P_1, P_2, P_3, P_4, \dots$
- Calculate the total probabilities PT
- Calculate relative probabilities
 $P_1/PT, P_2/PT, P_3/PT, P_4/PT,$



- Generate a random number between $[0, 1]$
- if $P_1/PT = < \text{The random number} < (P_1 + P_2)/PT$
- Event 1 takes place
- If not

$(P_1 + P_2)/PT = < \text{The random number} < (P_1 + P_2 + P_3)/PT$





Challenges of PIC simulation

- Numerical instabilities:

- Accuracy criterion $\omega_p \Delta t \leq 0.2$

- Courant criterion $v_{\max} \Delta t \leq \Delta x$

- The computational grid has to resolve the Debye length $\Delta x \leq \lambda_D$

- In order to have a good statistics, a reasonable high number of particles per Debye length must be used $N_D \gg 1$

- Keep the probability for collisions small

$$P_{\text{coll}} = 1 - e^{-\nu t} \leq 0.1$$

- Alternatives:

- Implicit schemes

- Parrallilization



Fluid Models

- Continuity, momentum, and energy equations are closed with Poisson's equation



$$\frac{\partial n_{e,i,m}}{\partial t} + \vec{\nabla} \cdot \vec{\Gamma}_{e,i,m} = G_{e,i,m} - L_{e,i,m},$$

$$\vec{\Gamma}_{e,i,m} = \text{sign}(q_{e,i,m}) n_{e,i,m} \mu_{e,i,m} \vec{E} - D_{e,i,m} \vec{\nabla} n_{e,i,m},$$

$$\frac{\partial n_e T_e}{\partial t} = -\vec{\nabla} \cdot \left(\frac{5}{3} T_e \vec{\Gamma}_e - \frac{5}{3} n_e D_e \vec{\nabla} T_e \right) - e \vec{\Gamma}_e \cdot \vec{E} - n_e n_G k_{\text{loss}},$$

and

$$T_i = T_m = 0.026 \text{ eV}.$$



Fluid Models

Ar atomic processes considered in the simulation

Equation of Reaction	Rate of Reaction Coefficient	
$e + Ar \rightarrow Ar^+ + 2e$	impact-ionization	$K_{ei} = 1.253 \times 10^{-7} \exp(-18.618/T_e) \text{ cm}^3/\text{s}$
$e + Ar \rightarrow Ar^* + e$	collisional-excitation	$K_{ex} = 3.712 \times 10^{-8} \exp(-15.06/T_e) \text{ cm}^3/\text{s}$
$e + Ar^* \rightarrow Ar^+ + 2e$	impact-ionization	$K_{mi} = 2.05 \times 10^{-7} \exp(-4.95/T_e) \text{ cm}^3/\text{s}$
$e + Ar^* \rightarrow Ar + e$	collisional-deexcitation	$K_{em} = 1.818 \times 10^{-9} \exp(-2.14/T_e) \text{ cm}^3/\text{s}$
$e + Ar^* \rightarrow Ar^r + e$	radiative-deexcitation	$K_r = 2 \times 10^{-7} \text{ cm}^3/\text{s}$
$Ar^* + Ar^* \rightarrow Ar^+ + Ar + e$	collisional-ionization	$K_{mm} = 6.2 \times 10^{-10} \text{ cm}^3/\text{s}$
$Ar^* + Ar \rightarrow 2Ar$	collisional-deexcitation	$K_{2q} = 3.0 \times 10^{-15} \text{ cm}^3/\text{s}$
$Ar^* + 2Ar \rightarrow Ar + Ar_2$	attachment	$K_{3q} = 1.1 \times 10^{-31} \text{ cm}^6/\text{s}$



Main reactions and the corresponding rate coefficients in the Ar/CF₄ discharge plasma.

Reaction equation	Reaction rate coefficient
$\text{CF}_3^- + \text{Ar}^+ \rightarrow \text{CF}_3 + \text{Ar}$	$1 \times 10^{-7} \text{ cm}^3 \text{ s}^{-1}$
$\text{F}^- + \text{Ar}^+ \rightarrow \text{F} + \text{Ar}$	$1 \times 10^{-7} \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_4 + \text{Ar}^+ \rightarrow \text{CF}_3^+ + \text{F} + \text{Ar}$	$9.58 \times 10^{-10} \text{ cm}^3 \text{ s}^{-1}$
$\text{Ar} + \text{CF}_3^+ \rightarrow \text{CF}_3 + \text{Ar}^+$	$1 \times 10^{-9} \text{ cm}^3 \text{ s}^{-1}$

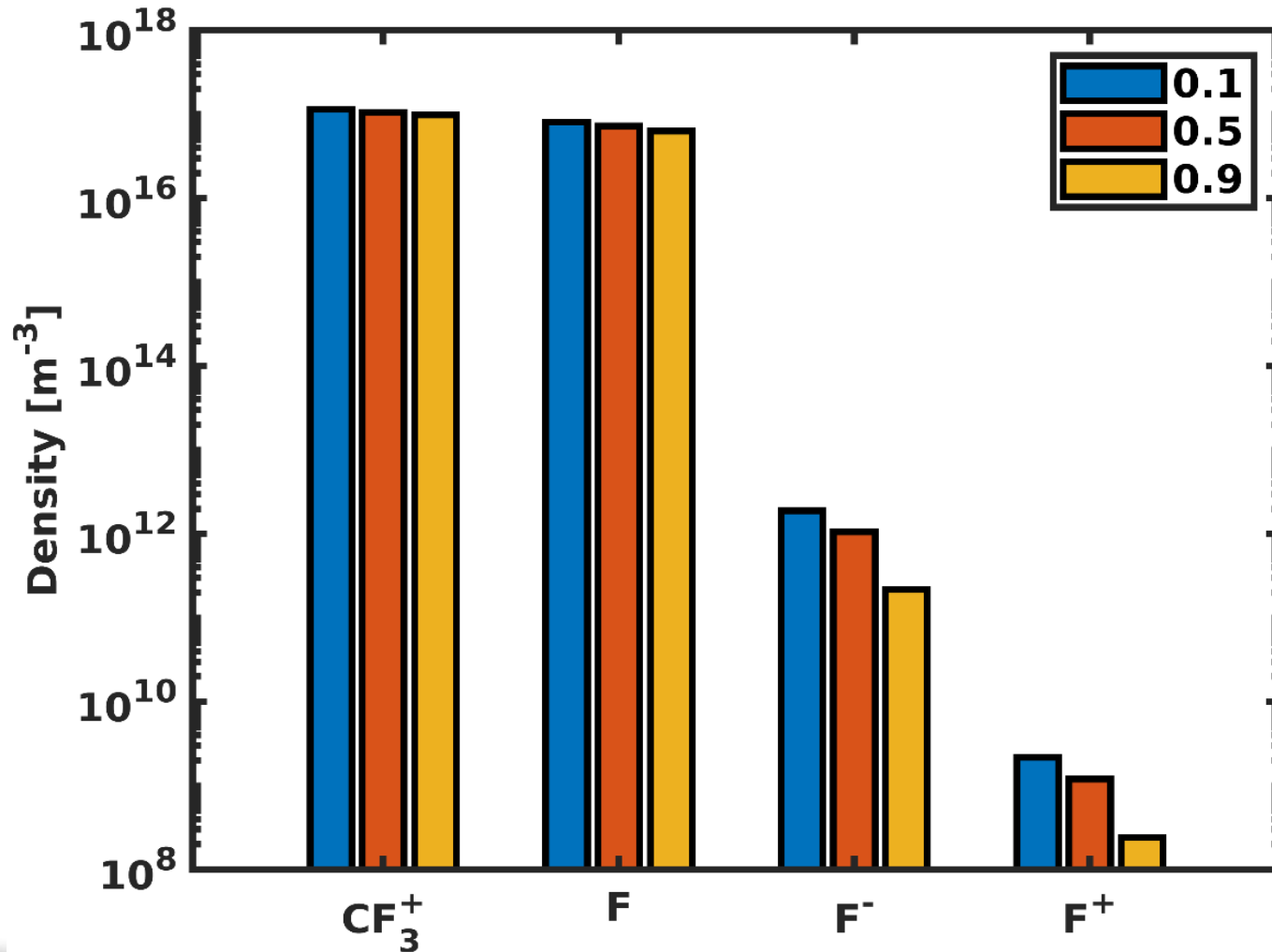
Chengjie Bai et al 2018 *J. Phys. D: Appl. Phys.* 51 255201



Reaction equation	Reaction rate coefficient
$\text{CF}_4 + e \rightarrow \text{CF}_4^+ + 2e$	Calculated by BOLSIG+
$\text{CF}_3 + e \rightarrow \text{CF}_3^+ + 2e$	$1.4 \times 10^{-11} (11605 \times T_e)^{0.6481} \exp(-9.8/T_e) \text{ cm}^3 \text{ s}^{-1}$
$\text{F} + e \rightarrow \text{F}^+ + 2e$	$7.489 \times 10^{-13} (11605 \times T_e)^{0.8595} \exp(-17.6/T_e) \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_4 + e \rightarrow \text{CF}_4^*(12.5 \text{ eV}) + e$	Calculated by BOLSIG+
$\text{CF}_4 + e \rightarrow \text{CF}_4^*(8 \text{ eV}) + e$	Calculated by BOLSIG+
$\text{CF}_4 + e \rightarrow \text{CF}_4(\text{V13}) + e$	Calculated by BOLSIG+
$\text{CF}_4 + e \rightarrow \text{CF}_4(\text{V24}) + e$	Calculated by BOLSIG+
$\text{CF}_4 + e \rightarrow \text{CF}_3^+ + \text{F} + 2e$	$1.159 \times 10^{-11} (11605 \times T_e)^{0.7645} \exp(-17.2/T_e) \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_4 + e \rightarrow \text{CF}_2^+ + \text{F}_2 + 2e$	$2.886 \times 10^{-11} (11605 \times T_e)^{0.5108} \exp(-22.8/T_e) \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_4 + e \rightarrow \text{CF}^+ + \text{F}_2 + \text{F} + 2e$	$2.296 \times 10^{-14} (11605 \times T_e)^{1.09} \exp(-27.0/T_e) \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_4 + e \rightarrow \text{CF}_3 + \text{F}^+ + 2e$	$1.482 \times 10^{-13} (11605 \times T_e)^{0.9375} \exp(-34.7/T_e) \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_4 + e \rightarrow \text{CF}_3 + \text{F} + e$	$2 \times 10^{-9} \exp(-13/T_e) \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_4 + e \rightarrow \text{CF}_2 + 2\text{F} + e$	$5 \times 10^{-9} \exp(-13/T_e) \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_3 + \text{F}^- \rightarrow \text{CF}_4 + e$	$5 \times 10^{-10} \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_2 + \text{F}^- \rightarrow \text{CF}_3 + e$	$5 \times 10^{-10} \text{ cm}^3 \text{ s}^{-1}$
$\text{CF} + \text{F}^- \rightarrow \text{CF}_2 + e$	$5 \times 10^{-10} \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_3 + \text{F} \rightarrow \text{CF}_4$	$2 \times 10^{-11} \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_2 + \text{F} \rightarrow \text{CF}_3$	$1.3 \times 10^{-11} \text{ cm}^3 \text{ s}^{-1}$
$\text{CF} + \text{F} \rightarrow \text{CF}_2$	$5.2 \times 10^{-15} \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_3^- + \text{CF}_3^+ \rightarrow 2\text{CF}_3$	$4 \times 10^{-7} \text{ cm}^3 \text{ s}^{-1}$
$\text{F}^- + \text{CF}_3^+ \rightarrow \text{F} + \text{CF}_3$	$4 \times 10^{-7} \text{ cm}^3 \text{ s}^{-1}$
$\text{F}^- + \text{CF}_2^+ \rightarrow \text{F} + \text{CF}_2$	$1 \times 10^{-7} T_g^{-0.5} \text{ cm}^3 \text{ s}^{-1}$
$\text{F}^- + \text{CF}^+ \rightarrow \text{F} + \text{CF}$	$1 \times 10^{-7} T_g^{-0.5} \text{ cm}^3 \text{ s}^{-1}$
$\text{F}^- + \text{F}^+ \rightarrow \text{F}_2$	$4 \times 10^{-7} T_g^{-0.5} \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_2^+ + e \rightarrow \text{CF} + \text{F}$	$4 \times 10^{-8} \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}^+ + e \rightarrow \text{C} + \text{F}$	$4 \times 10^{-8} \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_3^+ + e \rightarrow \text{CF}_3$	$9.6 \times 10^{-7} \text{ cm}^3 \text{ s}^{-1}$
$\text{F}^+ + e \rightarrow \text{F}$	$4 \times 10^{-8} \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_4^+ \rightarrow \text{CF}_3^+ + \text{F}$	$3.3 \times 10^5 \text{ s}^{-1}$
$\text{CF}_4 + e \rightarrow \text{CF}_3 + \text{F}^-$	$4.8 \times 10^{-12} \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_4 + e \rightarrow \text{CF}_3^- + \text{F}$	$3.28 \times 10^{-11} \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_2 + \text{F}_2 \rightarrow \text{CF}_3 + \text{F}$	$4.56 \times 10^{-13} \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_3 + \text{F}_2 \rightarrow \text{CF}_4 + \text{F}$	$1.88 \times 10^{-14} \text{ cm}^3 \text{ s}^{-1}$
$\text{CF}_3^- + \text{F} \rightarrow \text{CF}_3 + \text{F}^-$	$5 \times 10^{-8} \text{ cm}^3 \text{ s}^{-1}$
$2\text{CF}_4^*(12.5 \text{ eV}) \rightarrow 2\text{CF}_4$	$4.9 \times 10^{-4} \text{ cm}^3 \text{ s}^{-1}$
$2\text{CF}_4^*(8 \text{ eV}) \rightarrow 2\text{CF}_4$	$4.9 \times 10^{-4} \text{ cm}^3 \text{ s}^{-1}$
$2\text{CF}_4(\text{V13}) \rightarrow 2\text{CF}_4$	$4.9 \times 10^{-4} \text{ cm}^3 \text{ s}^{-1}$
$2\text{CF}_4(\text{V24}) \rightarrow 2\text{CF}_4$	$4.9 \times 10^{-4} \text{ cm}^3 \text{ s}^{-1}$



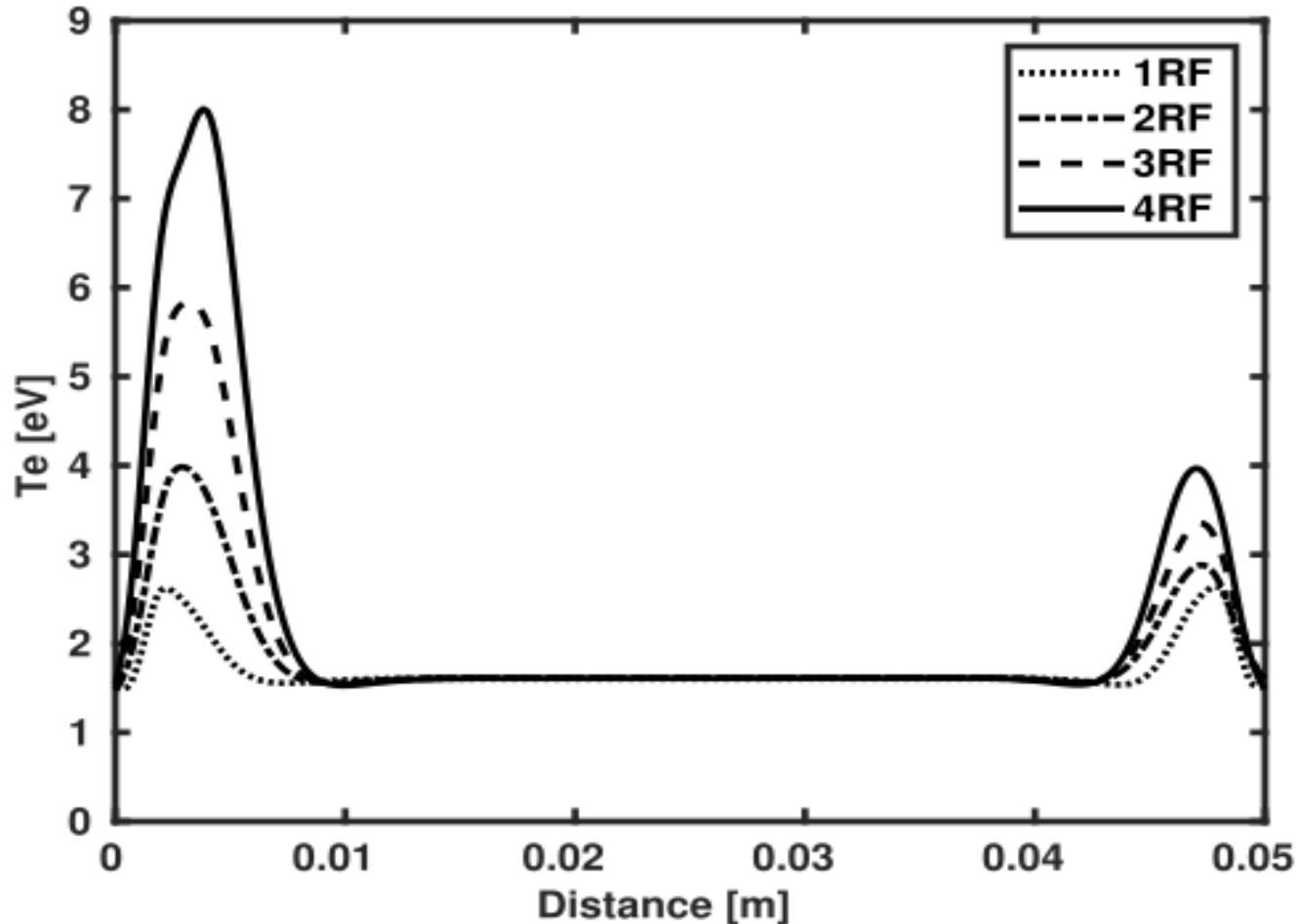
The effect of Ar ratios





The electron temperature

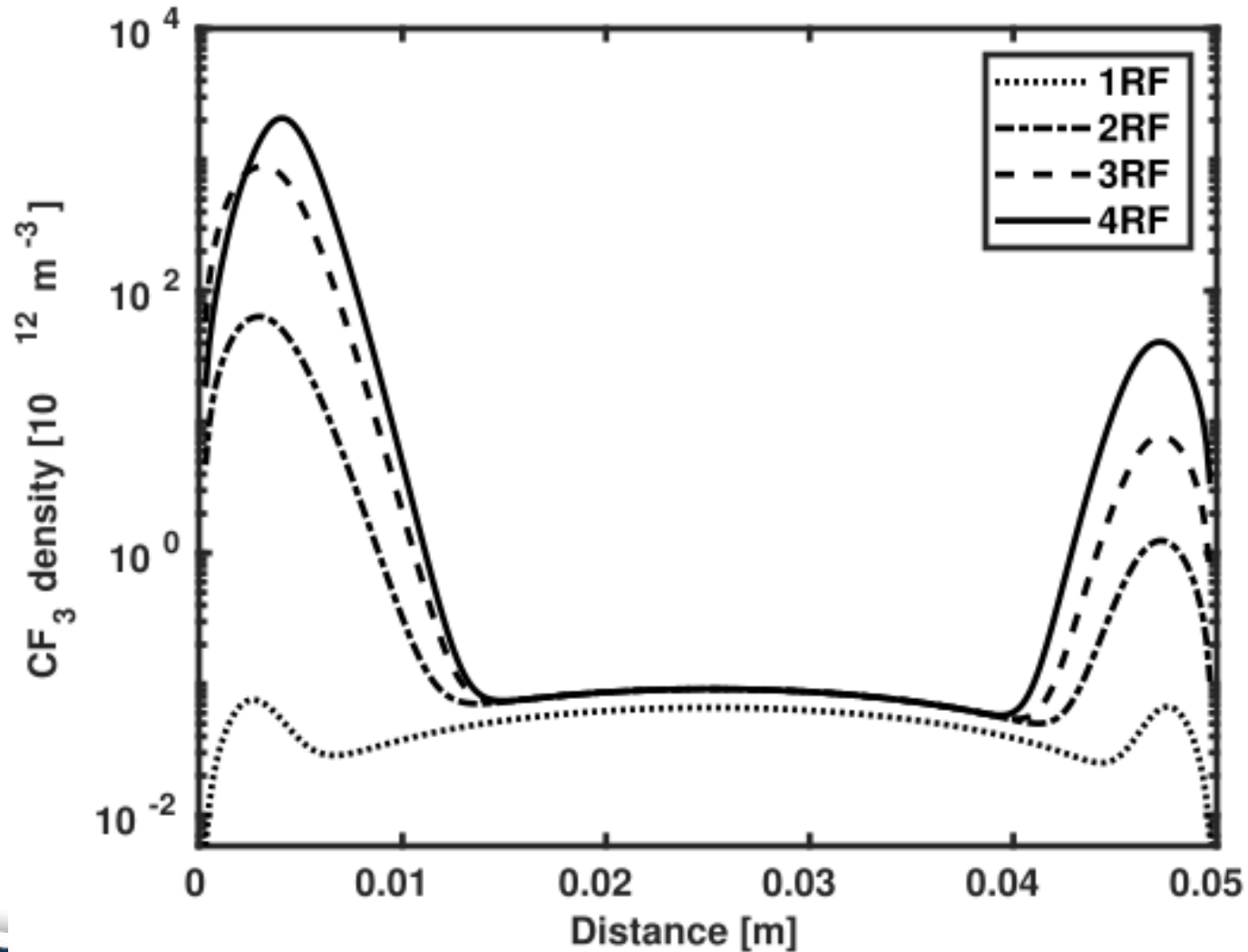
Fundamental frequency=13.56MHz





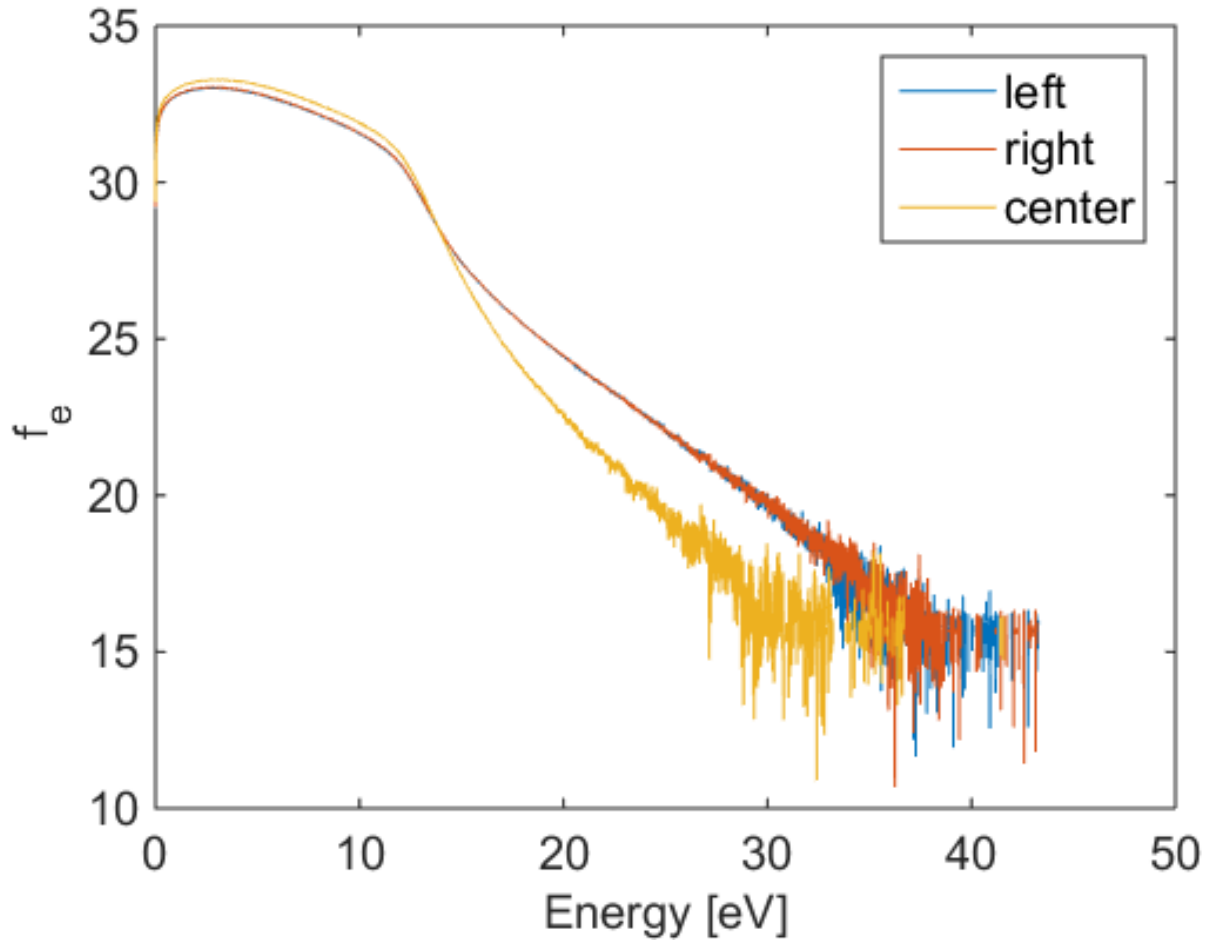
The density of CF₃ Species

Fundamental frequency=13.56MHz





Kinetic Confirmation-Symmetric discharge

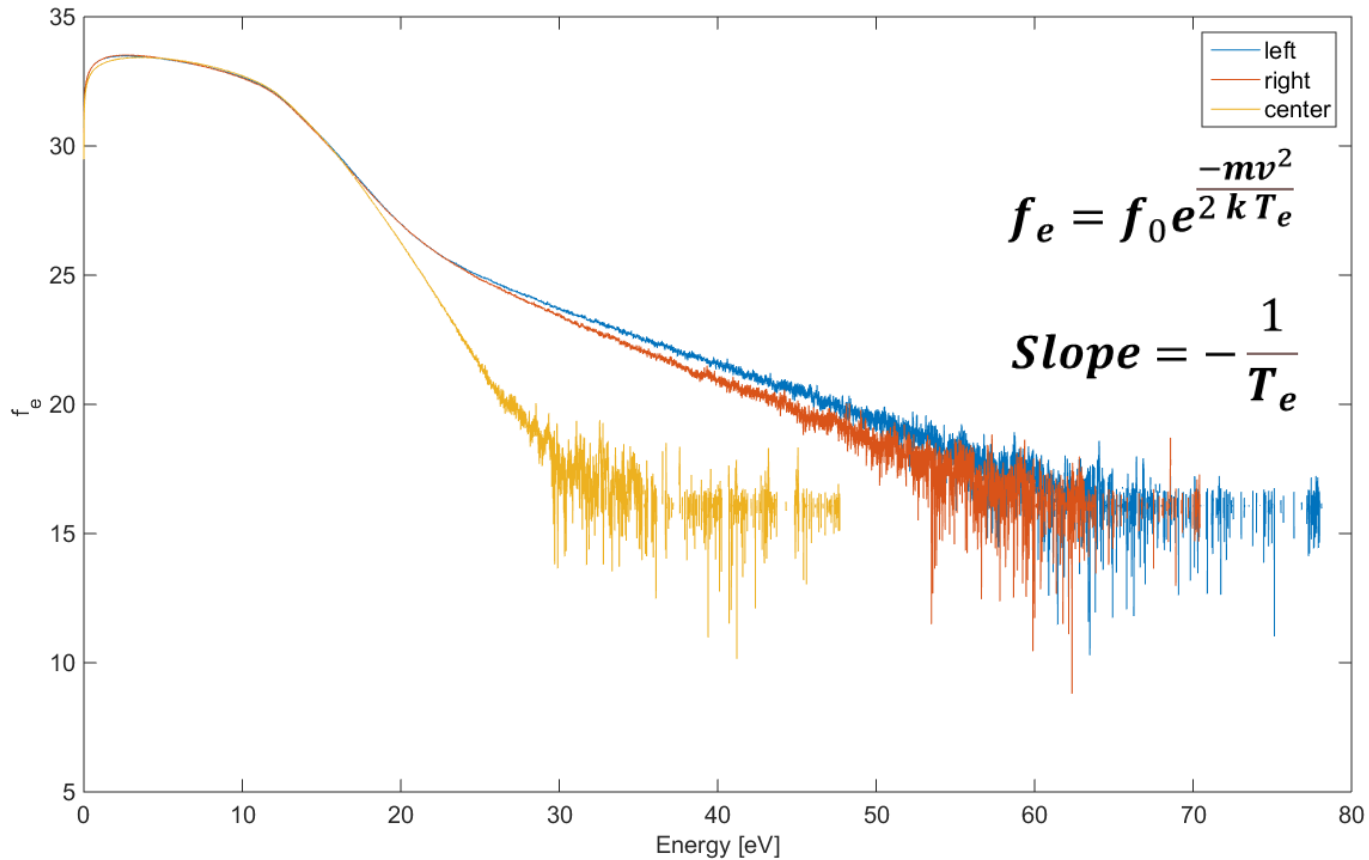


$$f_e = f_0 e^{\frac{-mv^2}{2kT_e}}$$

$$\text{Slope} = -\frac{1}{T_e}$$



Kinetic Confirmation-Asymmetric discharge





Thanks!